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Click for Overview

Turning - Holder - External

Screw on type for VC** Insert

TURNING

PARTING & GROOVING

MILLING

DRILLING

TECHNICAL INFORMATION

SVJCR Shown

⊠ : Refer to p. 69

Unit:mm

Series	Designation	EDP 2700.. R	L	H (= HF)	B	WF	LF	Insert
SVHCR/L Approach angle 107.5°	SVHCR/L 2020K 16	0828	0829	20	20	25	125	VC1604
	SVHCR/L 2525M 16	0830	0831	25	25	32	150	
	SVHCR/L 3232P 16	0832	0833	32	32	40	170	
SVVCN Approach angle 72.5°	SVVCN 1212-F11	0143		12	12	06	80	VC1103
	SVVCN 1616-H11	0144		16	16	08	100	
	SVVCN 2020-K11	0145		20	20	10	125	
	SVVCN 2020-K16	0146		20	20	10	125	
	VC1604	SVVCN 2525M 16	0147		25	25	12.5	150
		SVVCN 3232P 16	0838		32	32	16	170
SVJCR/L Approach angle 93°	SVJCR/L 1212F 16	0834	0835	12	12	16	80	VC1604
	SVJCR/L 2020K 16	0139	0140	20	20	25	125	
	SVJCR/L 2525M 16	0141	0142	25	25	32	150	
	SVJCR/L 3232P 16	0836	0837	32	32	40	170	
	VC1103	SVJCR/L 1212-F11	0133	0134	12	12	16	80
		SVJCR/L 1616-H11	0135	0136	16	16	20	100
		SVJCR/L 2020-K11	0137	0138	20	20	25	125

Series	Designation	Infomation	Screw	Shim	Shim Screw	Torx Key
SV..	..11	Description	Y4008-M2.5x6	-	-	Y80-T08
		EDP	18000127	-	-	18000165
	..16	Description	Y4015-M3.5x14	YAAVN-2-0002	YAAV-06-M3.5x11	Y80-T15
		EDP	18000129	28000043	18000159	18000167
	..1212..16	Description	Y4015-M3.5x11	-	-	Y80-T15
		EDP	18000118	-	-	18000167
	..2020~3232..16	Description	Y4015-M3.5x14	YAAVN-2-0002	YAAV-06-M3.5x11	Y80-T15
		EDP	18000129	28000043	18000159	18000167