

2144

HSSE DIN 5156

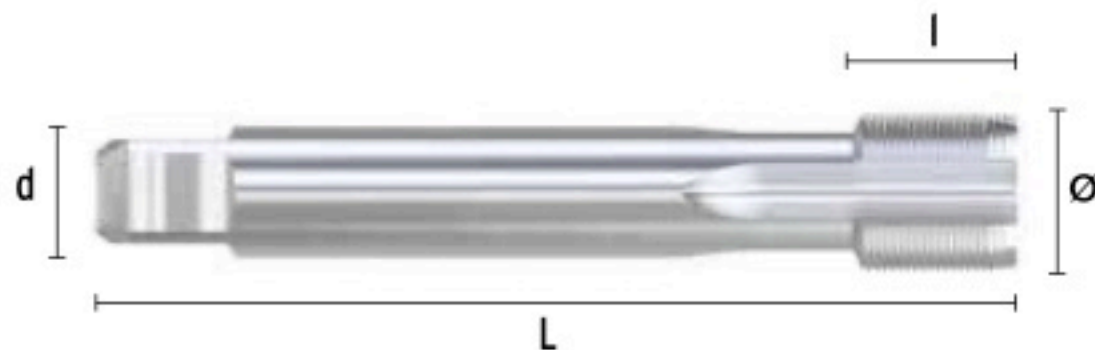
G
ISO 228Form.
C

1,5XD

D

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15						○ 10-15			○ 10-20							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P	€	L mm	l mm	□ mm	d mm
1/8	28,00	35,31	90	20	5,50	7,0
1/4	19,00	50,33	100	22	9,00	11,0
3/8	19,00	60,23	100	22	9,00	12,0
1/2	14,00	76,12	125	25	12,00	16,0
5/8	14,00	94,88	125	25	14,50	18,0
3/4	14,00	119,17	140	28	16,00	20,0
7/8	14,00	160,20	150	30	18,00	22,0

Ø	P	€	L mm	l mm	□ mm	d mm
1"	11,00	184,92	160	32	20,00	25,0
1*1/8	11,00	281,04	170	34	22,00	28,0
1*1/4	11,00	329,74	170	34	24,00	32,0
1*3/8	11,00	412,41	180	32	29,00	36,0
1*1/2	11,00	523,37	190	36	29,00	36,0
1*3/4	11,00	622,04	190	36	32,00	40,0
2"	11,00	792,66	220	40	35,00	45,0