

► Knurl milling tool



Design:

- modular configuration
- tool universally usable as right- or left-hand version
- quick resetting by simple demounting and turning of the knurling head
- a 3-point support provides the precise axis position after each assembly
- fine adjustment of the knurled head via threaded spindle with scaling
- threaded pin in shaft for clearance angle correction, special surface hardening, carbide bushing

RF 1



Use:

Knurl milling (chip removing machining), longitudinal knurling. For knurling at workpieces to DIN 82: RAA, RBL 30°, RBR 30°. For lathes and automatic lathes, CNC and conventional. Top edge of shaft = centre height

Delivery:

Without knurl



Knurl profile
at workpiece
(DIN 82)



RAA



RBL 30° RBR 30°

Knurling wheels 1× BL30° Insert left
1× BR30° Insert right

2× AA

N° article

189731

231-20M



for
knurl
mm

25 × 6 × 8

Shank
height
mm

20

Shank
width
mm

20

Total
length
mm

129

Operating
range
mm

10-300