

▶ Form knurling tool

Design:

- modular shank construction for conversion to alternative shank dimensions
- runner pin with face, secured by threaded pin
- knurl carrier easy to adjust to workpiece \varnothing and centre height via synchronous spindle and setting scale
- carbide pins
- special surface hardening for increased wear resistance
- no lateral pressure
- reduced strain for workpiece and machine
- synchronous spindle and setting scale ensure easy and accurate adjustment

RD 2



Use:

- knurl forming (chipless machining)
- puncture and longitudinal knurling
- for knurling at workpieces to DIN 82: RAA, RGE 30°, RGE 45°
- for sliding headstock lathe automates, CNC and conventional

Delivery:

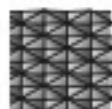
Without knurl



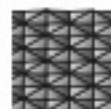
Knurl profile
at workpiece
(DIN 82)



RAA



RGE 30°



RGE 45°

Knurling wheels 2×AA

1×BL30°/1×BR30°

1×BL45°/1×BR45°

N° article

189182

for
knurl
mm

15 × 4 × 4

Shank
height
mm

12

Shank width
mm

12

Operating range
mm

0-15-

161-12R

