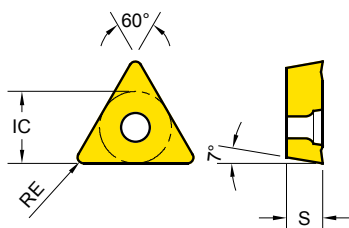


Turning Inserts - Positive

TCGT / TCMT (Triangle)



Series	IC	S
TC** 1102	6.350	2.38
TC** 16T3	9.525	3.97

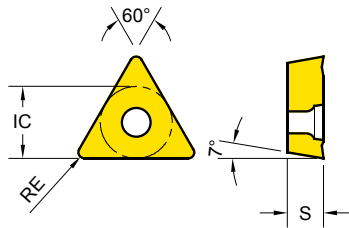
EDP 2200..

● : Stock item ○ : Order made item

					TCGT 110204																
TCGT TCMT	Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 K15	N20	N20	
					YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10	
-AL  Aluminum	TCGT 110204 - AL	0.4	0.03 ~ 0.30	0.10 ~ 4.0																● 1333	
	TCGT 16T302 - AL	0.2	0.02 ~ 0.30	0.05 ~ 5.0															● 0344	● 0343	
	TCGT 16T304 - AL	0.4	0.03 ~ 0.40	0.10 ~ 5.5															● 0334	● 0085	
	TCGT 16T308 - AL	0.8	0.03 ~ 0.50	0.10 ~ 5.5															● 0335	● 0086	
-UF  Finishing	TCMT 110204 - UF	0.4	0.05 ~ 0.20	0.5 ~ 2.0			○ 0395		● 2384	● 0396	● 1196			○ 1033	○ 1034	○ 1645					
	TCMT 16T304 - UF	0.4	0.05 ~ 0.25	0.5 ~ 2.0			○ 0397		● 2377	● 0398	● 1046	○ 0033		○ 1906		○ 1905					
	TCMT 16T308 - UF	0.8	0.05 ~ 0.25	0.8 ~ 2.0			○ 0624		● 2369	● 0625	● 1045										
-UG  General	TCMT 110204 - UG	0.4	0.10 ~ 0.25	0.5 ~ 2.0	● 1839	○ 0728	○ 0264		● 2642	● 0265	● 0266	○ 0032									
	TCMT 110208 - UG	0.8	0.10 ~ 0.25	0.8 ~ 2.0	● 1851		○ 0485		● 2362	● 0715	● 1204										
	TCMT 16T304 - UG	0.4	0.15 ~ 0.30	0.5 ~ 2.5	● 1840	○ 0679	○ 0267		● 2379	● 0268	● 0269										
	TCMT 16T308 - UG	0.8	0.15 ~ 0.30	0.8 ~ 2.5	● 1841	○ 0457	○ 0156		● 2175	● 0157	○ 0158	○ 0034					○ 1907				

Turning Inserts - Positive

TCMT (Triangle)



Series	IC	S
TC** 1102	6.350	2.38
TC** 16T3	9.525	3.97

EDP 2200..

● : Stock item ○ : Order made item

TCMT					K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
Designation	RE	Fn (mm/rev.)	Ap (mm)		YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
NEW -MF  Stainless steel Finishing	TCMT 110204 - MF	0.4	0.07 ~ 0.20	0.20 ~ 2.0													● 2565			
	TCMT 110208 - MF	0.8	0.07 ~ 0.20	0.30 ~ 2.0													● 2566			
	TCMT 16T304 - MF	0.4	0.06 ~ 0.25	0.10 ~ 2.0									● 2508	● 1981	● 1982	● 1983	● 2034			
	TCMT 16T308 - MF	0.8	0.08 ~ 0.30	0.15 ~ 2.0									● 2509	● 1966	● 1967	● 1968	● 2026			
NEW -MM  Stainless steel Medium	TCMT 16T304 - MM	0.4	0.08 ~ 0.25	0.25 ~ 3.0									● 2520	● 1993	● 1994	● 1995	● 2043			
	TCMT 16T308 - MM	0.8	0.10 ~ 0.30	0.50 ~ 3.0									● 2521	● 1952	● 1953	● 1954	● 1955			
NEW -PF  Cermet Medium	TCMT 16T304 - PF	0.4	0.06 ~ 0.25	0.10 ~ 2.0													● 2548			
	TCMT 16T308 - PF	0.8	0.08 ~ 0.30	0.15 ~ 2.0													● 2549			
NEW -PM  Cermet Medium	TCMT 16T304 - PM	0.4	0.08 ~ 0.25	0.25 ~ 3.0													● 2559			
	TCMT 16T308 - PM	0.8	0.10 ~ 0.30	0.50 ~ 3.0													● 2560			

TURNING

PARTING & GROOVING

MILLING

DRILLING

TECHNICAL INFORMATION