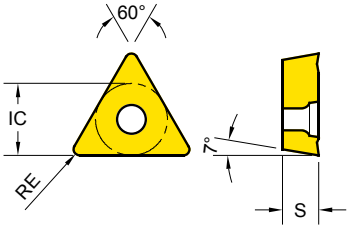
Turning Inserts - Positive

TCGT / TCMT (Triangle)



Series	IC	S
TC** 1102	6.350	2.38
TC** 16T3	9.525	3.97

EDP 2200..

● : Stock item ○ : Order made item

TCGT TCMT		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-AL	 Aluminum	TCGT 110204 - AL	0.4	0.03 ~ 0.30	0.10 ~ 4.0																● 1333
		TCGT 16T302 - AL	0.2	0.02 ~ 0.30	0.05 ~ 5.0															● 0344	● 0343
		TCGT 16T304 - AL	0.4	0.03 ~ 0.40	0.10 ~ 5.5															● 0334	● 0085
		TCGT 16T308 - AL	0.8	0.03 ~ 0.50	0.10 ~ 5.5															● 0335	● 0086
-UF	 Finishing	TCMT 110204 - UF	0.4	0.05 ~ 0.20	0.5 ~ 2.0			○ 0395		● 2384	● 0396	● 1196			○ 1033	○ 1034	○ 1645				
		TCMT 16T304 - UF	0.4	0.05 ~ 0.25	0.5 ~ 2.0			○ 0397		● 2377	● 0398	● 1046	○ 0033		○ 1906		○ 1905				
		TCMT 16T308 - UF	0.8	0.05 ~ 0.25	0.8 ~ 2.0			○ 0624		● 2369	● 0625	● 1045									
-UG	 General	TCMT 110204 - UG	0.4	0.10 ~ 0.25	0.5 ~ 2.0	● 1839	○ 0728	○ 0264		● 2642	● 0265	● 0266	○ 0032								
		TCMT 110208 - UG	0.8	0.10 ~ 0.25	0.8 ~ 2.0	● 1851		○ 0485		● 2362	● 0715	● 1204									
		TCMT 16T304 - UG	0.4	0.15 ~ 0.30	0.5 ~ 2.5	● 1840	○ 0679	○ 0267		● 2379	● 0268	● 0269									
		TCMT 16T308 - UG	0.8	0.15 ~ 0.30	0.8 ~ 2.5	● 1841	○ 0457	○ 0156		● 2175	● 0157	● 0158	○ 0034				○ 1907				