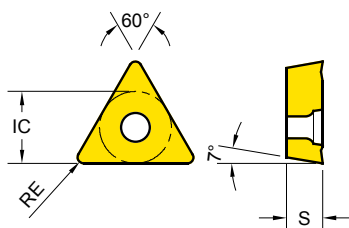


Turning Inserts - Positive

TCGT / TCMT (Triangle)



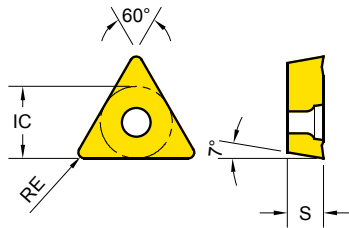
Series	IC	S
TC** 1102	6.350	2.38
TC** 16T3	9.525	3.97

EDP 2200..

● : Stock item ○ : Order made item

					TCGT 110204																	
					K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 K15	N20	N20		
TCGT TCMT					YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10		
-AL		Aluminum	TCGT 110204 - AL	0.4	0.03 ~ 0.30	0.10 ~ 4.0														● 1333		
			TCGT 16T302 - AL	0.2	0.02 ~ 0.30	0.05 ~ 5.0														● 0344	● 0343	
			TCGT 16T304 - AL	0.4	0.03 ~ 0.40	0.10 ~ 5.5														● 0334	● 0085	
			TCGT 16T308 - AL	0.8	0.03 ~ 0.50	0.10 ~ 5.5														● 0335	● 0086	
-UF		Finishing	TCMT 110204 - UF	0.4	0.05 ~ 0.20	0.5 ~ 2.0		○ 0395	● 2384	● 0396	● 1196		○ 1033	○ 1034	○ 1645							
			TCMT 16T304 - UF	0.4	0.05 ~ 0.25	0.5 ~ 2.0		○ 0397	● 2377	● 0398	● 1046	○ 0033		○ 1906	○ 1905							
			TCMT 16T308 - UF	0.8	0.05 ~ 0.25	0.8 ~ 2.0		○ 0624	● 2369	● 0625	● 1045											
-UG		General	TCMT 110204 - UG	0.4	0.10 ~ 0.25	0.5 ~ 2.0	● 1839	○ 0728	○ 0264	● 2642	● 0265	● 0266	○ 0032									
			TCMT 110208 - UG	0.8	0.10 ~ 0.25	0.8 ~ 2.0	● 1851	○ 0485		● 2362	● 0715	● 1204										
			TCMT 16T304 - UG	0.4	0.15 ~ 0.30	0.5 ~ 2.5	● 1840	○ 0679	○ 0267	● 2379	● 0268	● 0269										
			TCMT 16T308 - UG	0.8	0.15 ~ 0.30	0.8 ~ 2.5	● 1841	○ 0457	○ 0156	● 2175	● 0157	○ 0158	○ 0034				○ 1907					

Turning Inserts - Positive TCMT (Triangle)



Series	IC	S
TC** 1102	6.350	2.38
TC** 16T3	9.525	3.97

EDP 2200..

● : Stock item ○ : Order made item

TCMT		Designation	RE	Fn (mm/rev.)	Ap (mm)	YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10	
NEW -MF	 Stainless steel Finishing	TCMT 110204 - MF	0.4	0.07 ~ 0.20	0.20 ~ 2.0													● 2565				
		TCMT 110208 - MF	0.8	0.07 ~ 0.20	0.30 ~ 2.0														● 2566			
		TCMT 16T304 - MF	0.4	0.06 ~ 0.25	0.10 ~ 2.0									● 2508	● 1981	● 1982	● 1983	● 2034				
		TCMT 16T308 - MF	0.8	0.08 ~ 0.30	0.15 ~ 2.0									● 2509	● 1966	● 1967	● 1968	● 2026				
NEW -MM	 Stainless steel Medium	TCMT 16T304 - MM	0.4	0.08 ~ 0.25	0.25 ~ 3.0								● 2520	● 1993	● 1994	● 1995	● 2043					
		TCMT 16T308 - MM	0.8	0.10 ~ 0.30	0.50 ~ 3.0									● 2521	● 1952	● 1953	● 1954	● 1955				
NEW -PF	 Cermet Medium	TCMT 16T304 - PF	0.4	0.06 ~ 0.25	0.10 ~ 2.0													● 2548				
		TCMT 16T308 - PF	0.8	0.08 ~ 0.30	0.15 ~ 2.0														● 2549			
NEW -PM	 Cermet Medium	TCMT 16T304 - PM	0.4	0.08 ~ 0.25	0.25 ~ 3.0													● 2559				
		TCMT 16T308 - PM	0.8	0.10 ~ 0.30	0.50 ~ 3.0														● 2560			

TURNING

PARTING & GROOVING

MILLING

DRILLING

TECHNICAL INFORMATION