Short Machine Taps and Hand Tap Sets

BSF

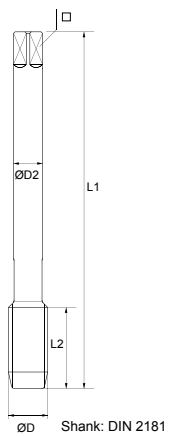
British standard BS 84 whitworth coarse thread

Efficient internal thread cutting.

The short structural type makes that tap usable by hand. The Short-Machine-Tap is also usable by machine.

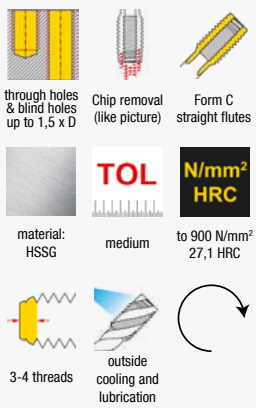
A Hand-Tap-Set includes 2 taps:

- Taper Tap
- Finish Tap



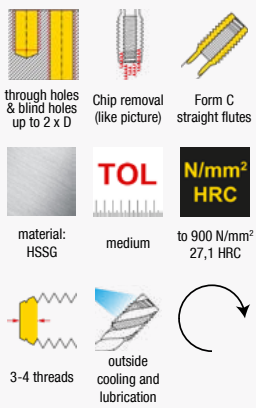
Shank: DIN 2181

Short Machine Taps
Form D for through holes and blind holes





Hand Tap Sets
for general use





BSF	D1	D2	L1	L2	□		No.	No.
BSF 3/16 x 32	4,76	6,0	50	14	4,9	3,90	220101001	220301001
BSF 1/4 x 26	6,35	6,0	50	18	4,9	5,30	220101002	220301002
BSF 5/16 x 22	7,94	6,0	56	22	4,9	6,80	220101003	220301003
BSF 3/8 x 20*	9,53	7,0	63	22	5,5	8,30	220101004	220301004
BSF 7/16 x 18	11,11	8,0	63	22	6,2	9,70	220101005	220301005
BSF 1/2 x 16	12,70	9,0	75	24	7,0	11,10	220101006	220301006
BSF 9/16 x 16	14,29	11,0	80	28	9,0	12,70	220101007	220301007
BSF 5/8 x 14	15,88	12,0	80	28	9,0	14,00	220101008	220301008
BSF 3/4 x 12	19,05	14,0	95	32	11,0	16,80	220101009	220301009
BSF 7/8 x 11	22,23	18,0	100	36	14,5	19,70	220101010	220301010
BSF 1" x 10	25,40	18,0	110	40	14,5	22,70	220101011	220301011

* BSF 3/8 = Fisher thread