Hand Tap Sets

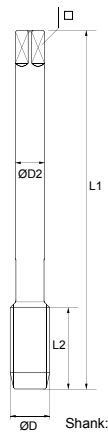
BSW British standard BS 84 whitworth coarse thread

Efficient internal thread cutting.

The short structural type makes that tap usable by hand. The Short-Machine-Tap is also usable by machine.

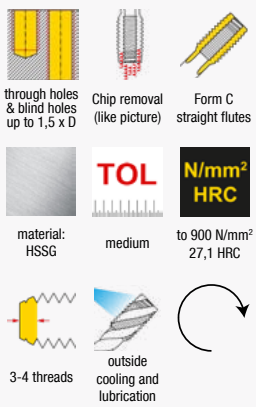
A Hand-Tap-Set includes 3 taps:

- Taper Tap
- Intermediate Tap
- Finish Tap



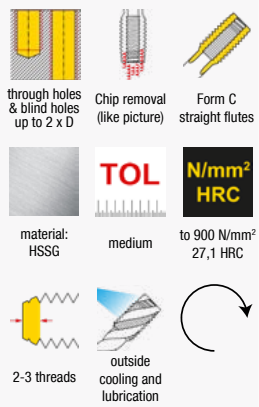
Shank: DIN 2181

Short Machine Taps
Form D for through holes and blind holes



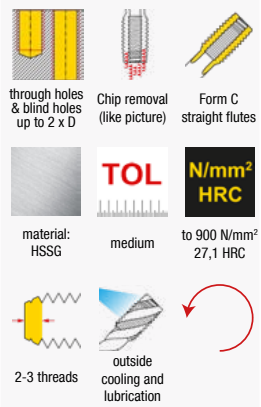


Hand Tap Sets
for general use





Hand Tap Sets
for general use
Left Hand





BSW	D1	D2	L1	L2	□		No.	No.	No.
BSW 1/16 x 60	1,59	2,5	36	10	2,1	1,20	210101001	210301001	
BSW 3/32 x 48	2,38	2,8	36	10	2,1	1,90	210101002	210301002	
BSW 1/8 x 40	3,18	3,5	40	12	2,7	2,60	210101003	210301003	210302001
BSW 5/32 x 32	3,97	4,5	45	14	3,4	3,20	210101004	210301004	210302002
BSW 3/16 x 24	4,76	6,0	50	18	4,9	3,80	210101005	210301005	210302003
BSW 7/32 x 24	5,56	6,0	50	18	4,9	4,60	210101006	210301006	
BSW 1/4 x 20	6,35	6,0	50	19	4,9	5,10	210101007	210301007	210302004
BSW 5/16 x 18	7,94	6,0	56	22	4,9	6,50	210101008	210301008	210302005
BSW 3/8 x 16	9,53	7,0	70	24	5,5	7,90	210101009	210301009	210302006
BSW 7/16 x 14	11,11	8,0	70	24	6,2	9,30	210101010	210301010	210302007
BSW 1/2 x 12	12,70	9,0	75	29	7,0	10,50	210101011	210301011	210302008
BSW 9/16 x 12	14,29	11,0	80	30	9,0	12,00	210101012	210301012	210302009
BSW 5/8 x 11	15,88	12,0	80	32	9,0	13,50	210101013	210301013	210302010
BSW 3/4 x 10	19,05	14,0	95	40	11,0	16,50	210101014	210301014	210302011
BSW 7/8 x 9	22,23	18,0	100	40	14,5	19,50	210101015	210301015	210302012
BSW 1" x 8	25,40	18,0	110	50	14,5	22,00	210101016	210301016	210302013
BSW 1.1/8 x 7	28,58	22,0	132	56	18,0	25,00	210101017	210301017	
BSW 1.1/4 x 7	31,75	22,0	132	56	18,0	28,00	210101018	210301018	
BSW 1.3/8 x 6	34,93	28,0	150	63	22,0	30,50	210101019	210301019	
BSW 1.1/2 x 6	38,10	32,0	150	63	24,0	33,50	210101020	210301020	
BSW 1.5/8 x 5	41,28	32,0	160	70	24,0	35,50	210101021	210301021	
BSW 1.3/4 x 5	44,45	36,0	160	70	29,0	39,00	210101022	210301022	
BSW 1.7/8 x 4,5	47,63	36,0	190	80	29,0	41,50	210101023	210301023	
BSW 2" x 4,5	50,80	40,0	190	80	32,0	44,50	210101024	210301024	
BSW 2.1/4 x 4	57,15	45,0	220	80	35,0	50,00	210101025	210301025	
BSW 2.1/2 x 4	63,50	50,0	220	80	39,0	56,50	210101026	210301026	
BSW 2.3/4 x 3,5	69,85	50,0	240	80	39,0	62,00	210101027	210301027	
BSW 3" x 3,5	76,20	50,0	260	80	39,0	68,00	210101028	210301028	