Short Machine Taps and Hand Tap Sets

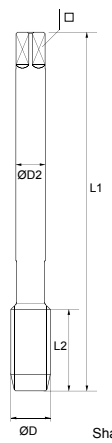
UNF Unified fine thread / ANSI B1.1

Efficient internal thread cutting.

The short structural type makes that tap usable by hand. The Short-Machine-Tap is also usable by machine.

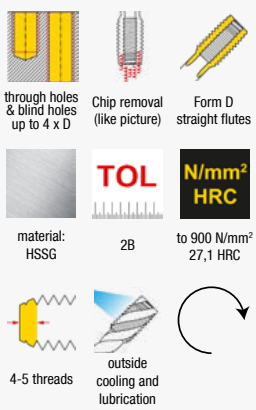
A Hand-Tap-Set includes 2 taps:

- Taper Tap
- Finish Tap



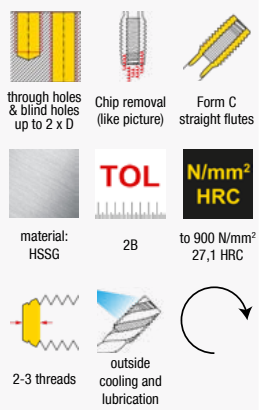
Shank: DIN 2181

Short Machine Taps
Form D for through holes and blind holes



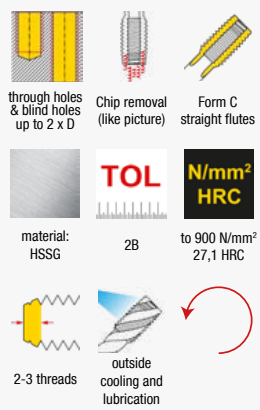


Hand Tap Sets
for general use





Hand Tap Sets
for general use
Left Hand





UNF	D1	D2	L1	L2	□		No.	No.	No.
UNF No 0 x 80	1,52	2,5	28	8	2,1	1,30		150301001	
UNF No 1 x 72	1,85	2,8	32	9	2,1	1,60		150301002	
UNF No 2 x 64	2,18	2,8	32	10	2,1	1,90		150301003	
UNF No 3 x 56	2,52	2,8	32	10	2,1	2,10		150301004	
UNF No 4 x 48	2,85	3,5	36	11	2,7	2,40		150301005	
UNF No 5 x 44	3,18	3,5	36	11	2,7	2,70		150301006	
UNF No 6 x 40	3,51	4,5	40	12	3,4	3,00		150301007	
UNF No 8 x 36	4,17	4,5	40	12	3,4	3,50		150301008	
UNF No 10 x 32	4,83	6,0	45	14	4,9	4,10		150301009	150302001
UNF No 12 x 28	5,49	6,0	50	14	4,9	4,70		150301010	
UNF 1/4 x 28	6,35	6,0	50	18	4,9	5,50	150101001	150301011	150302002
UNF 5/16 x 24	7,94	6,0	56	22	4,9	6,90	150101002	150301012	150302003
UNF 3/8 x 24	9,53	7,0	63	22	5,5	8,50	150101003	150301013	150302004
UNF 7/16 x 20	11,11	8,0	63	22	6,2	9,90	150101004	150301014	150302005
UNF 1/2 x 20	12,70	9,0	75	24	7,0	11,50	150101005	150301015	150302006
UNF 9/16 x 18	14,29	11,0	80	28	9,0	12,90	150101006	150301016	150302007
UNF 5/8 x 18	15,88	12,0	80	28	9,0	14,50	150101007	150301017	150302008
UNF 3/4 x 16	19,05	14,0	95	32	11,0	17,50	150101008	150301018	150302009
UNF 7/8 x 14	22,23	18,0	100	36	14,5	20,25	150101009	150301019	150302010
UNF 1" x 12	25,40	18,0	110	40	14,5	23,25	150101010	150301020	150302011
UNF 1" x 14	25,40	18,0	110	40	14,5	23,30		150301021	
UNF 1.1/8 x 12	28,58	22,0	110	50	18,0	26,50		150301022	
UNF 1.1/4 x 12	31,75	22,0	132	56	18,0	29,50		150301023	
UNF 1.3/8 x 12	34,93	28,0	132	56	22,0	32,50		150301024	
UNF 1.1/2 x 12	38,10	32,0	150	63	24,0	36,00		150301025	