

G-Rohr (BSP)

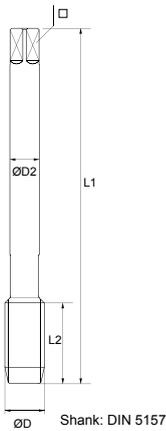
British standard whitworth pipe thread / DIN ISO 228

Efficient internal thread cutting.

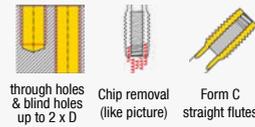
The short structural type makes that tap usable by machine and hand.

A Hand-Tap-Set includes 2 taps:

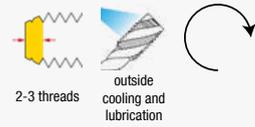
- Taper Tap
- Finish Tap



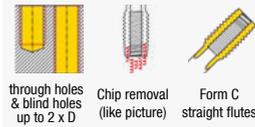
Hand Tap Sets for general use



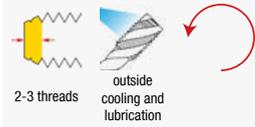
through holes & blind holes up to 2 x D
Chip removal (like picture)
Form C straight flutes



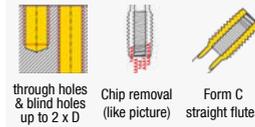
Hand Tap Sets for general use Left Hand



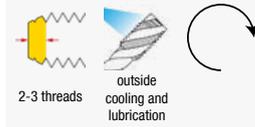
through holes & blind holes up to 2 x D
Chip removal (like picture)
Form C straight flutes



Hand Tap Sets for high tensile materials



through holes & blind holes up to 2 x D
Chip removal (like picture)
Form C straight flutes



G(BSP)

	D1	D2	L1	L2	□		No.	€	No.	€	No.	€
BSP 1/8 x 28	9,73	7,0	63	20	5,5	8,80	130301001	12,80	130302001	19,55	130304001	18,62
BSP 1/4 x 19	13,16	11,0	70	22	9,0	11,80	130301002	14,43	130302002	22,10	130304002	23,27
BSP 3/8 x 19	16,66	12,0	70	22	9,0	15,25	130301003	20,94	130302003	31,89	130304003	33,04
BSP 1/2 x 14	20,95	16,0	80	22	12,0	19,00	130301004	29,78	130302004	41,42	130304004	51,20
BSP 5/8 x 14	22,91	18,0	80	22	14,5	21,00	130301005	42,13	130302005	63,54		
BSP 3/4 x 14	26,44	20,0	90	22	16,0	24,50	130301006	42,13	130302006	63,54	130304005	62,13
BSP 7/8 x 14	30,20	22,0	90	22	18,0	28,25	130301007	70,98				
BSP 1" x 11	33,25	25,0	100	25	20,0	30,75	130301008	70,98	130302007	107,51	130304006	107,04
BSP 1.1/8 x 11	37,90	28,0	125	40	22,0	35,30	130301009	123,33	130302008	186,17		
BSP 1.1/4 x 11	41,91	32,0	125	40	24,0	39,50	130301010	123,33	130302009	186,17		
BSP 1.3/8 x 11	44,32	36,0	140	40	29,0	41,70	130301011	168,70	130302010	246,67		
BSP 1.1/2 x 11	47,80	36,0	140	40	29,0	45,25	130301012	168,70	130302011	246,67		
BSP 1.5/8 x 11	52,00	40,0	140	40	32,0	49,60	130301013	337,43				
BSP 1.3/4 x 11	53,74	40,0	140	40	32,0	51,20	130301014	337,42	130302012	507,29		
BSP 2" x 11	59,61	45,0	160	40	35,0	57,00	130301015	349,08	130302013	507,29		
BSP 2.1/4 x 11	65,71	50,0	160	40	39,0	63,10	130301016	763,31				
BSP 2.1/2 x 11	75,18	50,0	160	40	39,0	72,60	130301017	1.158,62				
BSP 2.3/4 x 11	81,53	50,0	160	40	39,0	79,00	130301018	1.935,23				
BSP 3" x 11	87,88	50,0	160	40	39,0	85,50	130301019	2.254,27				
BSP 3.1/2 x 11	100,3	56,0	180	45	44,0	98,00	130301020	3.551,42				
BSP 4" x 11	113,0	56,0	180	45	44,0	110,50	130301021	4.432,98				