

ISO metric coarse threads DIN 13

Metrisches ISO-Gewinde DIN 13

ISO MÉTRIQUE DIN13

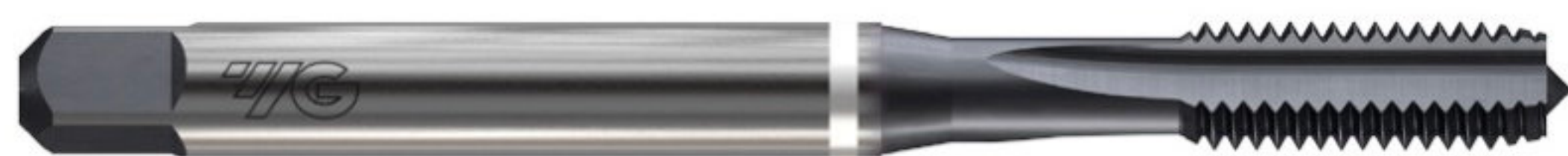
 **ISO Metrico passo grosso DIN 13**

Machine taps
Maschinengewindebohrer

► Suitable for tapping cast iron or similar work materials.

► Geeignet zum Gewindeschneiden von Guss oder ähnlichen Werkstoffen

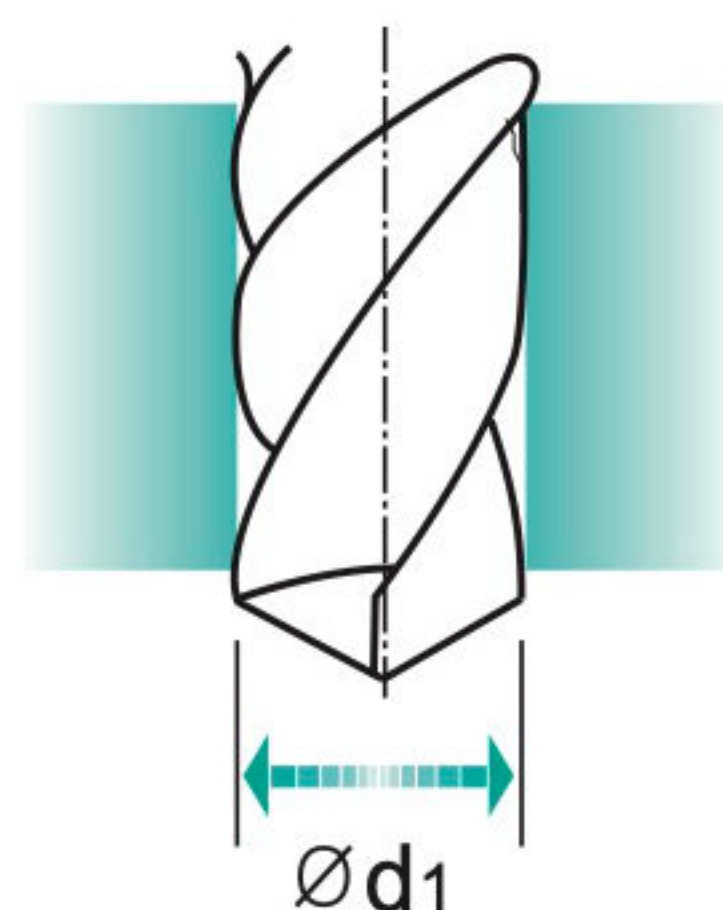
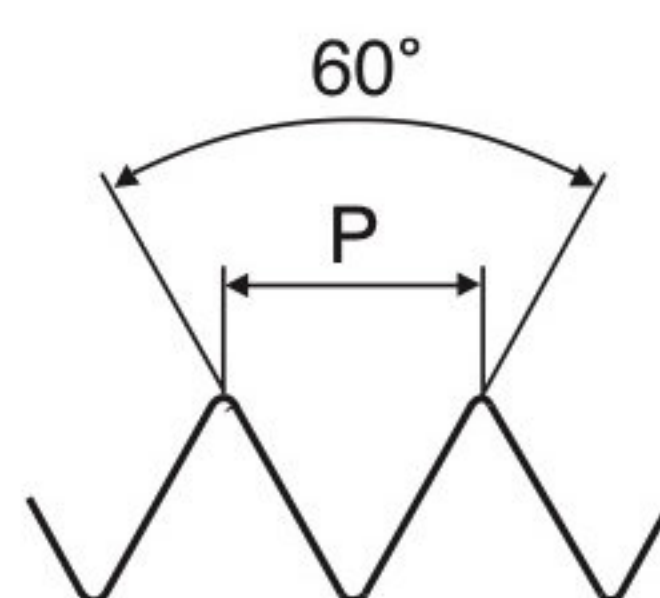
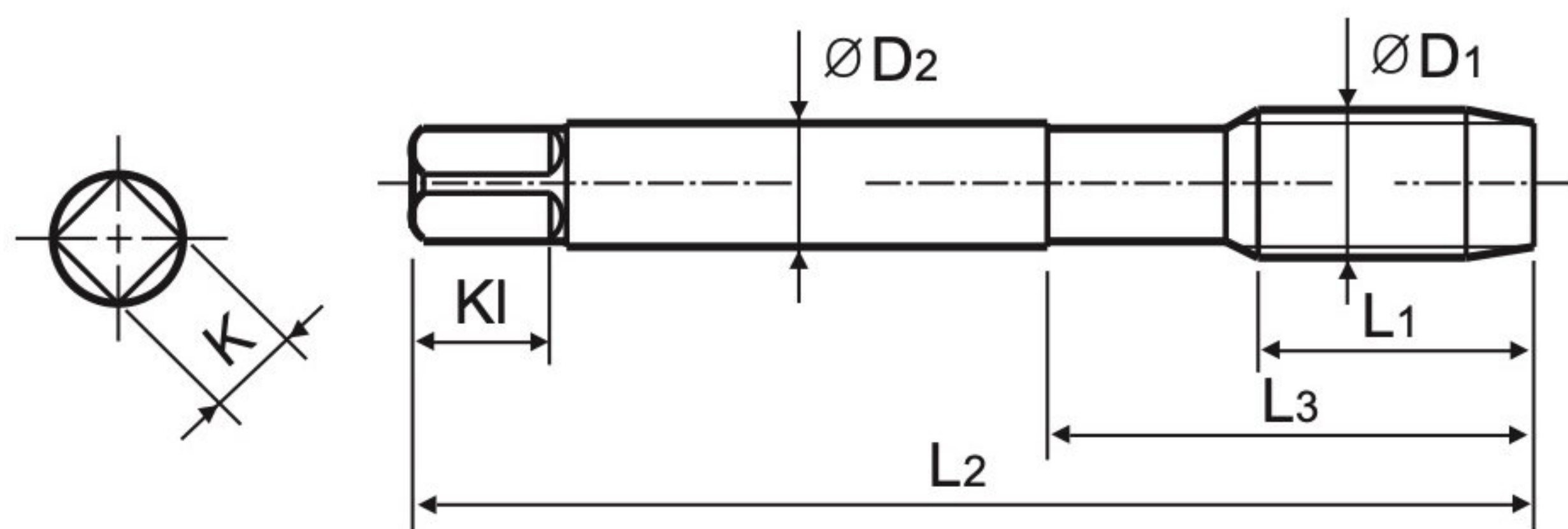
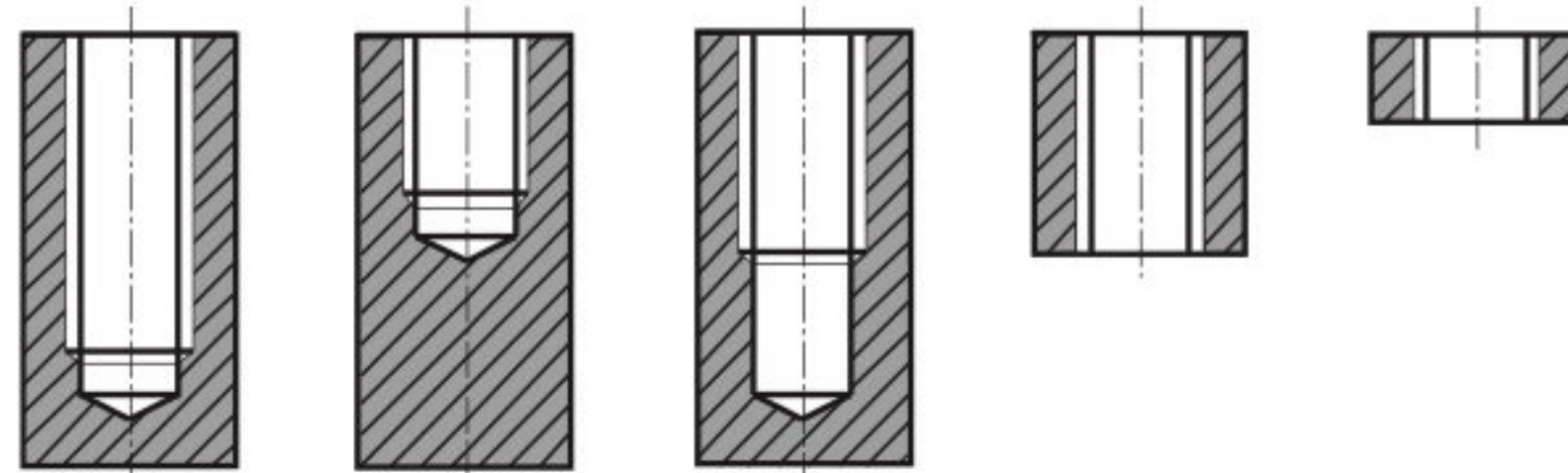
DIN 371



DIN 376



Hole type

 $2.0 \times D$ 

Material groups

GG

HSS-E

DIN
371/376

6HX



Nitride



p.B205



Plain Shank

TAPPING ER CHUCK

④ TAPPING CHUCK

ONE STEP TAPPING CHUCK

Unit : mm

SIZE		Pitch	EDP No.	Thread Length	Overall Length	Neck Length	Shank Diameter	Square Size	Square Length	No. of Flute	Tapping Drill Diameter
ØD1		P	Ni	L1	L2	L3	ØD2	K	KI	Z	Ød1
M2	× 0.4	TE821136	8	45	13	2.8	2.1	5	3	1.6	
M2.2	× 0.45	TE821156	8	45	13	2.8	2.1	5	3	1.75	
*M2.3	× 0.4	TE821196	8	45	13	2.8	2.1	5	3	1.9	
M2.5	× 0.45	TE821176	9	50	15	2.8	2.1	5	3	2.05	
*M2.6	× 0.45	TE821496	9	50	15	2.8	2.1	5	3	2.1	
M3	× 0.5	TE821206	11	56	18	3.5	2.7	6	3	2.5	
M3.5	× 0.6	TE821226	12	56	20	4	3	6	3	2.9	
M4	× 0.7	TE821246	13	63	21	4.5	3.4	6	3	3.3	
M4.5	× 0.75	TE821266	14	70	25	6	4.9	8	3	3.7	
M5	× 0.8	TE821286	15	70	25	6	4.9	8	4	4.2	
M6	× 1.0	TE821316	17	80	30	6	4.9	8	4	5	
M7	× 1.0	TE821346	17	80	30	7	5.5	8	4	6	
M8	× 1.25	TE821366	20	90	35	8	6.2	9	4	6.8	
M9	× 1.25	TE821396	20	90	35	9	7	10	4	7.8	
M10	× 1.5	TE821426	22	100	39	10	8	11	4	8.5	
M11	× 1.5	TE821466	22	100	40	8	6.2	9	4	9.5	
M12	× 1.75	TE821506	24	110	44	9	7	10	4	10.2	
M14	× 2.0	TE821546	26	110	44	11	9	12	4	12	
M16	× 2.0	TE821606	27	110	44	12	9	12	4	14	
M18	× 2.5	TE821656	30	125	50	14	11	14	4	15.5	
M20	× 2.5	TE821706	32	140	54	16	12	15	4	17.5	
M22	× 2.5	TE821746	32	140	54	18	14.5	17	4	19.5	
M24	× 3.0	TE821786	34	160	60	18	14.5	17	4	21	
M27	× 3.0	TE821866	36	160	60	20	16	19	4	24	
M30	× 3.5	TE821946	40	180	70	22	18	21	4	26.5	

► DIN 371(M2~M10) and DIN 376(M11~M30)

► * DIN profile not ISO

◎ : Excellent ○ : Good

[illegible]