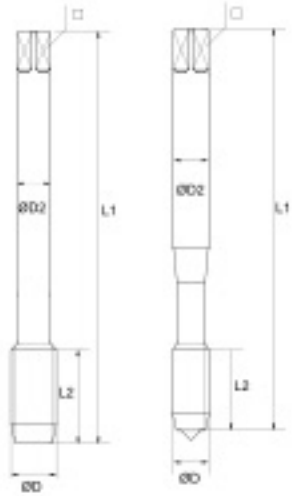
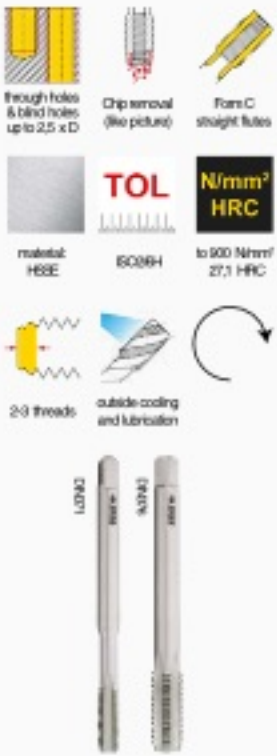
Machine Taps - Form C (straight flutes) for through holes and blind holes

M metric coarse thread / ISO DIN 13

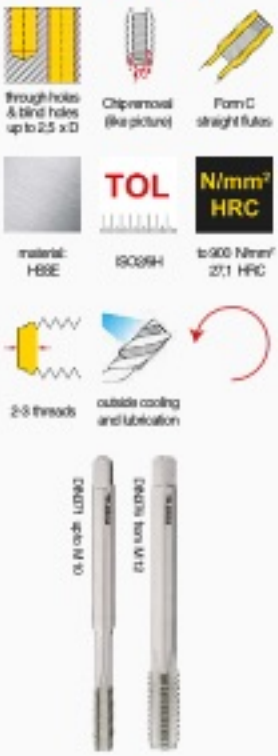
- Tap for machine use in through hole and blind hole.
- The short lead-in chamfer makes that tap universal in application. The flutes can hold the most part of the chips.



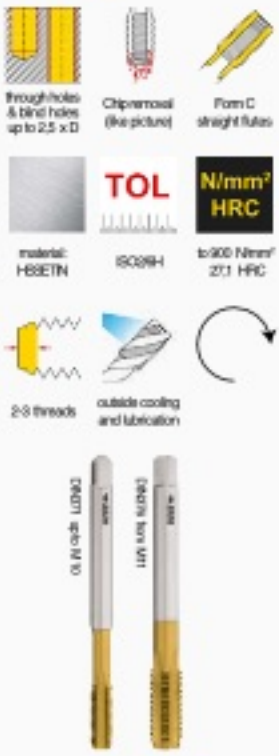
Machine Tap for general use



Machine Tap for general use Left-hand thread



Machine Tap with longer tool life time



M	D1	D2	L1	L2	□		No.	No.	No.
DIN 371									
M 2 x 0,4	2,0	2,8	45	8	2,1	1,60	110501001		110504001
M 2,2 x 0,45	2,2	2,8	45	8	2,1	1,75			110504002
M 2,3 x 0,4	2,3	2,8	45	9	2,1	1,90	110501002		110504003
M 2,5 x 0,45	2,5	2,8	50	9	2,1	2,05	110501003		110504004
M 2,6 x 0,45	2,6	2,8	50	9	2,1	2,10	110501004		110504005
M 3 x 0,5	3,0	3,5	56	11	2,7	2,50	110501005	110502001	110504006
M 3,5 x 0,6	3,5	4,0	56	13	3,0	2,90	110501006		110504007
M 4 x 0,7	4,0	4,5	63	13	3,4	3,30	110501007	110502002	110504008
M 5 x 0,8	5,0	6,0	70	16	4,9	4,20	110501008	110502003	110504009
M 6 x 1,0	6,0	6,0	80	19	4,9	5,00	110501009	110502004	110504010
M 7 x 1,0	7,0	7,0	80	19	5,5	6,00	110501010		110504011
M 8 x 1,25	8,0	8,0	90	22	6,2	6,80	110501011	110502005	110504012
M 9 x 1,25	9,0	9,0	90	18	6,2	7,80			110504013
M 10 x 1,5	10,0	10,0	100	24	8,0	8,50	110501012	110502006	110504014
DIN 376									
M 3 x 0,5	3,0	2,2	56	11	-	2,50	110501013		
M 4 x 0,7	4,0	2,8	63	13	2,1	3,30	110501014		
M 5 x 0,8	5,0	3,5	70	16	2,7	4,20	110501015		
M 6 x 1,0	6,0	4,5	80	19	3,4	5,00	110501016		
M 8 x 1,25	8,0	6,0	90	22	4,9	6,80	110501017		
M 10 x 1,5	10,0	7,0	100	24	5,5	8,50	110501018		
M 11 x 1,5	11,0	8,0	100	22	6,2	9,50			110504015
M 12 x 1,75	12,0	9,0	110	29	7,0	10,20	110501019	110502007	110504016
M 14 x 2,0	14,0	11,0	110	30	9,0	12,00	110501020	110502008	110504017
M 16 x 2,0	16,0	12,0	110	32	9,0	14,00	110501021	110502009	110504018
M 18 x 2,5	18,0	14,0	125	34	11,0	15,50	110501022	110502010	110504019
M 20 x 2,5	20,0	16,0	140	34	12,0	17,50	110501023	110502011	110504020
M 22 x 2,5	22,0	18,0	140	34	14,5	19,50	110501024	110502012	110504021
M 24 x 3,0	24,0	18,0	160	38	14,5	21,00	110501025	110502013	110504022
M 27 x 3,0	27,0	20,0	160	38	16,0	24,00	110501026		110504023
M 30 x 3,5	30,0	22,0	180	45	18,0	26,50	110501027		110504024
M 33 x 3,5	33,0	25,0	180	50	20,0	29,50	110501028		110504025
M 36 x 4,0	36,0	28,0	200	56	22,0	32,00	110501029		110504026
M 39 x 4,0	39,0	32,0	200	60	24,0	35,00	110501030		
M 42 x 4,5	42,0	32,0	200	60	24,0	37,50	110501031		
M 45 x 4,5	45,0	36,0	220	65	29,0	40,50	110501032		
M 48 x 5,0	48,0	36,0	250	70	29,0	43,00	110501033		
M 52 x 5,0	52,0	40,0	250	70	32,0	47,00	110501034		