

M

ISO Metric Coarse Threads DIN 13

 **Metrisches ISO-Gewinde DIN 13**
 **ISO MÉTRIQUE DIN13**
 **ISO Metrico passo grosso DIN 13**

Machine taps
Maschinengewindebohrer

- ▶ High performance on various ductile materials
- ▶ Specially designed to prevent oversized threads and reduce gauging problems

- ▶ Ausgezeichnete Leistung bei verschiedenen Werkstoffen.
- ▶ Speziell entwickelt, um zu große Gewindedurchmesser zu vermeiden und Messprobleme zu reduzieren.

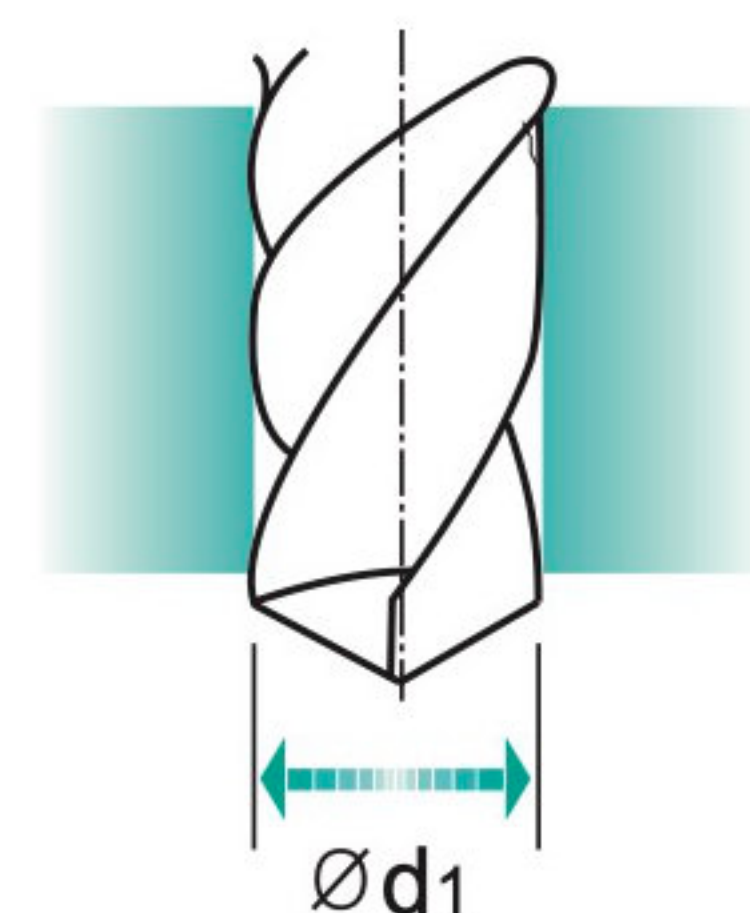
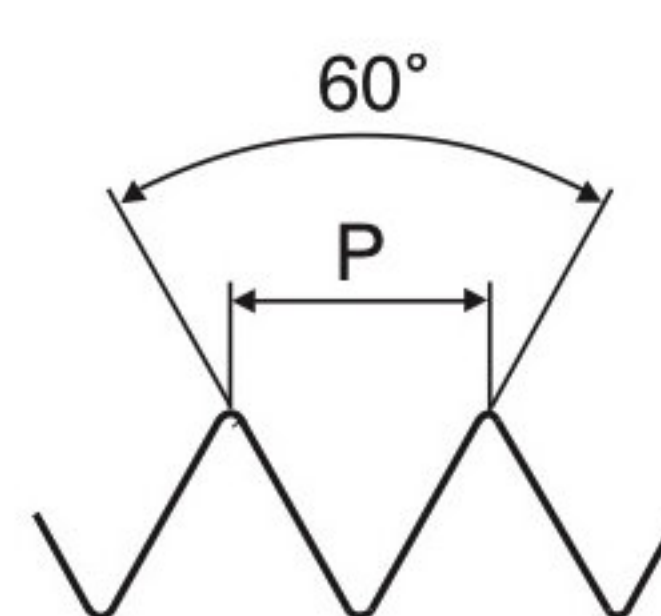
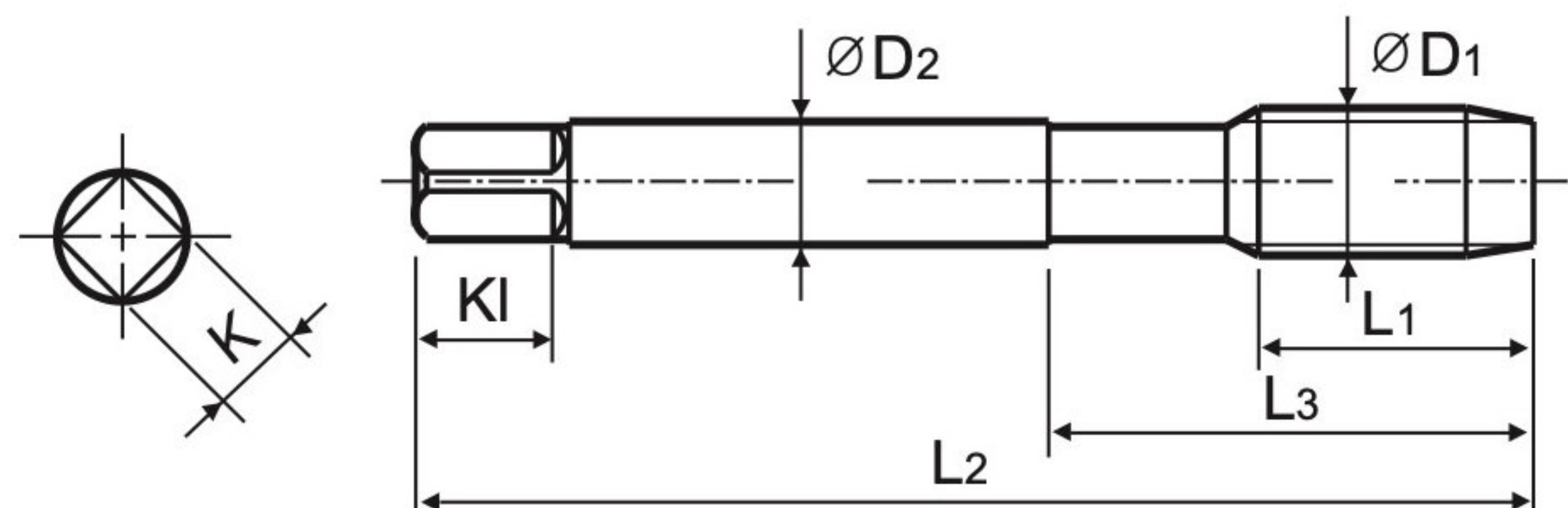
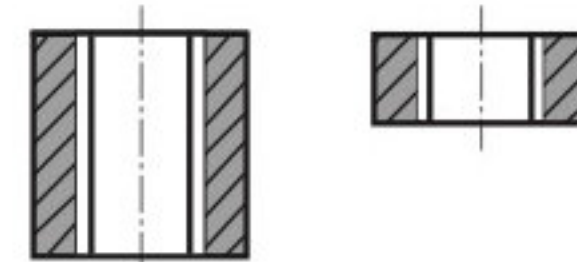
DIN 371



DIN 376

**Hole type**

3.0×D



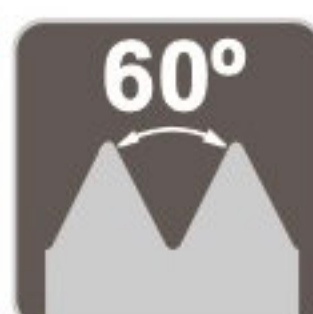
Material groups

MU

**HSS
PM**

**DIN
371/376**

6HX



X Coating



p.B88



Plain Shank

SYNCHRO TAPPING CHUCK
TAPPING ER CHUCK
TAPPING CHUCK
ONE STEP TAPPING CHUCK

Unit : mm

SIZE	Pitch	EDP No.	Thread Length	Overall Length	Neck Length	Shank Diameter	Square Size	Square Length	No. of Flute	Tapping Drill Diameter
ØD1	P	X-Coating	L1	L2	L3	ØD2	K	KI	Z	Ød1
M2	x 0.4	TRJ15136GS	8.0	45.0	13.0	2.8	2.1	5.0	2	1.6
M2.5	x 0.45	TRJ15176GS	9.0	50.0	15.0	2.8	2.1	5.0	2	2.1
M3	x 0.5	TRJ15206GS	11.0	56.0	18.0	3.5	2.7	6.0	3	2.5
M3.5	x 0.6	TRJ15226GS	12.0	56.0	20.0	4.0	3.0	6.0	3	2.9
M4	x 0.7	TRJ15246GS	13.0	63.0	21.0	4.5	3.4	6.0	3	3.3
M5	x 0.8	TRJ15286GS	15.0	70.0	25.0	6.0	4.9	8.0	3	4.2
M6	x 1.0	TRJ15316GS	17.0	80.0	30.0	6.0	4.9	8.0	3	5.0
M7	x 1.0	TRJ15346GS	17.0	80.0	30.0	7.0	5.5	8.0	3	6.0
M8	x 1.25	TRJ15366GS	20.0	90.0	35.0	8.0	6.2	9.0	3	6.8
M9	x 1.25	TRJ15396GS	20.0	90.0	35.0	9.0	7.0	10.0	3	7.8
M10	x 1.5	TRJ15426GS	22.0	100.0	39.0	10.0	8.0	11.0	3	8.5
M12	x 1.75	TRJ15506GS	24.0	110.0	44.0	9.0	7.0	10.0	3	10.3
M14	x 2.0	TRJ15546GS	26.0	110.0	44.0	11.0	9.0	12.0	3	12.0
M16	x 2.0	TRJ15606GS	27.0	110.0	44.0	12.0	9.0	12.0	3	14.0
M18	x 2.5	TRJ15656GS	30.0	125.0	50.0	14.0	11.0	14.0	3	15.5
M20	x 2.5	TRJ15706GS	32.0	140.0	54.0	16.0	12.0	15.0	3	17.5
M22	x 2.5	TRJ15746GS	32.0	140.0	54.0	18.0	14.5	17.0	3	19.5
M24	x 3.0	TRJ15786GS	34.0	160.0	60.0	18.0	14.5	17.0	3	21.0

- DIN 371(M2~M10) and DIN 376(M12~M24)

◎ : Excellent ○ : Good

[illegible]