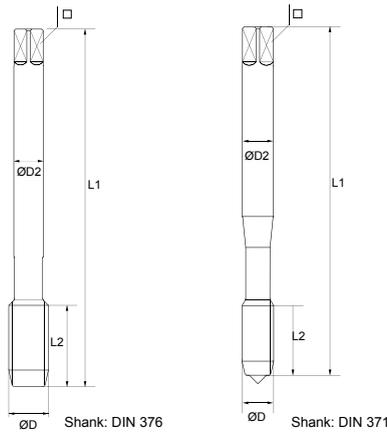


Machine Taps - Form C (with spiral flutes) for blind holes

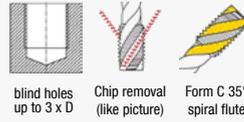
UNC

Unified coarse thread / ANSI B1.1

- ✓ Tap for machine use in blind holes.
- ✓ The fast spiral flutes provide good chip removal from the blind hole.

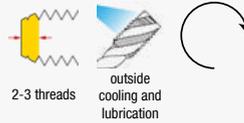


Machine Tap for general use

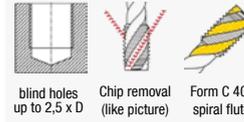


blind holes up to 3 x D
Chip removal (like picture)
Form C 35° spiral flute

material: HSSG 2B to 900 N/mm² 27,1 HRC

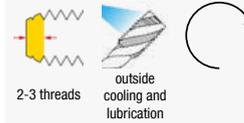


Machine Tap for stainless steels



blind holes up to 2,5 x D
Chip removal (like picture)
Form C 40° spiral flute

material: HSSE-TiAIN 2B to 1300 N/mm² 41 HRC



UNC

	D1	D2	L1	L2	□		No.	€	No.	€
DIN 371										
UNC No 2 x 56	2,18	2,8	45	6	2,1	1,85			140605001	65,82
UNC No 3 x 48	2,52	2,8	50	7	2,1	2,10			140605002	59,31
UNC No 4 x 40	2,85	3,5	50	6	2,7	2,30	140601001	13,43	140605003	39,77
UNC No 5 x 40	3,18	3,5	56	7	2,7	2,60	140601002	13,43	140605004	33,42
UNC No 6 x 32	3,51	4,0	56	7	3,0	2,85	140601003	13,43	140605005	33,42
UNC No 8 x 32	4,17	4,5	63	8	3,4	3,50	140601004	13,43	140605006	33,42
UNC No 10 x 24	4,83	6,0	70	10	4,9	3,90	140601005	13,43	140605007	34,23
UNC No 12 x 24	5,49	6,0	70	10	4,9	4,50	140601006	13,43	140605008	34,23
UNC 1/4 x 20	6,35	7,0	80	13	5,5	5,20	140601007	13,43	140605009	34,23
UNC 5/16 x 18	7,94	8,0	90	14	6,2	6,60	140601008	16,90		
UNC 3/8 x 16	9,53	9,0	100	16	7,0	8,00	140601009	18,47		
DIN 376										
UNC No 4 x 40	2,85	1,8	50	10	-	2,30	140601010	13,43		
UNC No 5 x 40	3,18	2,2	56	11	1,8	2,60	140601011	13,43		
UNC No 6 x 32	3,51	2,5	56	12	2,1	2,85	140601012	13,43		
UNC No 8 x 32	4,17	2,8	63	13	2,1	3,50	140601013	13,43		
UNC No 10 x 24	4,83	3,5	70	15	2,7	3,90	140601014	13,43		
UNC No 12 x 24	5,49	3,5	70	16	2,7	4,50	140601015	13,43		
UNC 1/4 x 20	6,35	4,5	80	17	3,4	5,20	140601016	13,43		
UNC 5/16 x 18	7,94	6,0	90	20	4,9	6,60	140601017	16,90	140605010	42,03
UNC 3/8 x 16	9,53	7,0	100	22	5,5	8,00	140601018	18,47	140605011	48,92
UNC 7/16 x 14	11,11	8,0	100	22	6,2	9,40	140601019	22,77	140605012	63,12
UNC 1/2 x 13	12,70	9,0	110	25	7,0	10,80	140601020	22,77	140605013	63,12
UNC 9/16 x 12	14,29	11,0	110	26	9,0	12,20	140601021	33,58	140605014	81,88
UNC 5/8 x 11	15,88	12,0	110	27	9,0	13,50	140601022	33,58	140605015	91,68
UNC 3/4 x 10	19,05	14,0	125	30	11,0	16,50	140601023	66,96	140605016	155,21
UNC 7/8 x 9	22,23	18,0	140	32	14,5	19,50	140601024	81,86	140605017	190,55
UNC 1" x 8	25,40	20,0	160	36	16,0	22,25	140601025	91,93	140605018	250,11
UNC 1.1/4 x 7	31,75	22,0	180	40	18,0	28,25	140601026	117,12		
UNC 1.1/2 x 6	38,10	32,0	200	50	24,0	34,00	140601027	255,65		
UNC 1.3/4 x 5	44,45	36,0	220	65	29,0	39,50	140601028	403,00		
UNC 2" x 4,5	50,80	40,0	250	70	32,0	45,00	140601029	571,75		