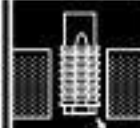


2156

HSSE DIN 371

UNF

ANSI/ASME
B1.1Form.
B
"Gun"Tol.
2B

3XD

R



P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ti	Ni	50 HRC	55 HRC	60 HRC
●	○			○			○		○	●		○					
10-25	10-15			5-10			10-15		10-15	10-20		10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P
N°4	48,00
N°5	44,00
N°6	40,00
N°8	36,00
N°10	32,00

L mm	l mm	∕ mm	d mm
56	11	2,70	3,5
56	11	2,70	3,5
56	12	3,00	4,0
63	12	3,40	4,5
70	14	4,90	6,0

Ø	P
N°12	28,00
1/4	20,00
5/16	24,00
3/8	24,00

L mm	l mm	∕ mm	d mm
80	18	4,90	6,0
80	18	5,50	7,0
90	20	6,20	8,0
100	20	8,00	10,0