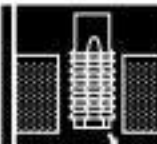


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HSSE DIN 376/374

M-MF  
DIN13Form.  
B  
"Gun"Tol.  
6H

3XD

D

VAP

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15			● 5-10	○ 5-8		○ 10-15		○ 10-15	● 10-20		○ 10-15					

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P
M3,0	0,50
M4,0	0,70
M5,0	0,80
M6,0	1,00
M8,0	1,00
M8,0	1,25
M10,0	1,00
M10,0	1,25
M10,0	1,50
M12,0	1,00
M12,0	1,25
M12,0	1,50
M12,0	1,75
M14,0	1,00
M14,0	1,25
M14,0	1,50
M14,0	2,00

L mm	l mm	∅ mm	d mm
56	11	2,70	3,5
63	13	2,10	2,8
70	16	2,70	3,5
80	19	3,40	4,5
90	20	4,90	6,0
90	22	4,90	6,0
90	20	5,50	7,0
100	20	5,50	7,0
100	24	5,50	7,0
100	20	7,00	9,0
100	20	7,00	9,0
100	20	7,00	9,0
110	29	7,00	9,0
100	20	9,00	11,0
100	20	9,00	11,0
100	20	9,00	11,0
110	30	9,00	11,0

Ø	P
M16,0	1,00
M16,0	1,50
M16,0	2,00
M18,0	1,00
M18,0	1,50
M18,0	2,50
M20,0	1,00
M20,0	1,50
M20,0	2,50
M22,0	1,00
M22,0	1,50
M22,0	2,50
M24,0	1,50
M24,0	2,00
M24,0	3,00
M27,0	3,00
M30,0	3,50

L mm	l mm	∅ mm	d mm
100	20	9,00	12,0
100	22	9,00	12,0
110	30	9,00	12,0
110	24	11,00	14,0
110	24	11,00	14,0
125	34	11,00	14,0
125	24	12,00	16,0
125	25	12,00	16,0
140	34	12,00	16,0
125	25	14,50	18,0
125	25	14,50	18,0
140	34	14,50	18,0
140	27	14,50	18,0
140	27	14,50	18,0
160	38	14,50	18,0
160	38	16,00	20,0
180	40	18,00	22,0