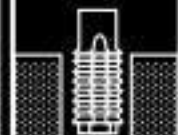


2102/5**HSSE DIN 371****M**
DIN 13Form.
CTol.
6H**1,5XD****R**

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
● 10-25	○ 10-15						○ 10-15			○ 10-20							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative



Ø	P
M3,0	0,50
M4,0	0,70
M5,0	0,80

L mm	l mm	∅ mm	d mm
56	10	2,70	3,5
63	12	3,40	4,5
70	14	4,90	6,0

Ø	P
M6,0	1,00
M8,0	1,25
M10,0	1,50

L mm	l mm	∅ mm	d mm
80	18	4,90	6,0
90	20	6,20	8,0
100	20	8,00	10,0