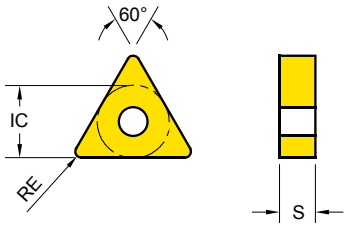
Turning Inserts - Negative

TNGG / TNMG (60˚ Triangle)

Series	IC	S
TN** 1604	9.525	4.76
TN** 2204	12.700	4.76



EDP 2200.. ●: Stock item ○: Order made item

TNGG TNMG		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-SF	 Stainless steel Finishing	TNMG 160408 - SF	0.8	0.10 ~ 0.25	0.2 ~ 1.0													● 1427			
-SM	 Stainless steel Medium	TNMG 160408 - SM	0.8	0.15 ~ 0.30	0.5 ~ 3.0										○ 1575	○ 1576	○ 1577	● 1228			
		TNMG 160412 - SM	1.2	0.15 ~ 0.30	0.5 ~ 3.0										○ 1635	○ 1636	○ 1858	● 1508			
-SR	 HRSA Roughing	TNMG 160408 - SR	0.8	0.30 ~ 0.55	2.0 ~ 5.5													● 1307			
		TNMG 160412 - SR	1.2	0.30 ~ 0.55	2.0 ~ 5.5													● 1306			
NEW -PSF	 Cermet Finishing	TNMG 160404 - PSF	0.4	0.07 ~ 0.30	0.4 ~ 2.5														● 2535		
		TNMG 160408 - PSF	0.8	0.10 ~ 0.30	0.6 ~ 2.5														● 2536		
NEW - C	 Cermet Medium Left Hand Shown	TNGG 160402L - C	0.2	0.20 ~ 0.40	0.3 ~ 3.5														○ 2524		
		TNGG 160404L - C	0.4	0.20 ~ 0.40	0.5 ~ 3.5														○ 2526		
		TNGG 160408L - C	0.8	0.20 ~ 0.40	1.0 ~ 3.5														○ 2528		
NEW - C	 Cermet Medium Right Hand Shown	TNGG 160402R - C	0.2	0.20 ~ 0.40	0.3 ~ 3.5														○ 2525		
		TNGG 160404R - C	0.4	0.20 ~ 0.40	0.5 ~ 3.5														○ 2527		
		TNGG 160408R - C	0.8	0.20 ~ 0.40	1.0 ~ 3.5														○ 2529		