Tapfree Comparison Chart

Type of Metal	Tapfree Excel	Tapfree 2	AlumTap	Cleantap
Mild Steel	LS.	00	•	
Cast Iron	•	••	•	0
High Strength Steel	00	•		
Alloy Steel	•	00		
Milder grades of Stainless Steel	•	••		
Harder grades of Stainless Steel	00	10	S .	
Nickel alloys	••	•		
High Temperature Alloys		10		
Titanium	••	100		
Aluminum	•	•	••	0
Magnesium	•		00	
Copper, Brass and Bronze		•	••	0
Plastics	es .	•		00
Cutting Fluid Properties				
Easy to clean up		~		4
Contains additives for harder metals	~	10		
Contains additives for softer metals			~	
Has cooling properties	ES.	~		6
Contains no oil, sulfur, chlorine or silicone		0		V