

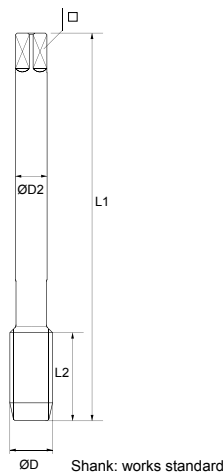
TR

Trapezoidal thread / DIN 103

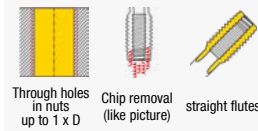
Machine Nut Tap with long shank for cutting Nuts.

For all through holes up to a max. thread depth of 1,0 x diameter.

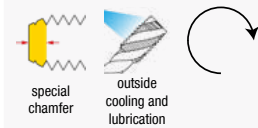
Please note that this tap can only take cutting forces up to 1,0 times diameter.



Machine Nut Taps for general use

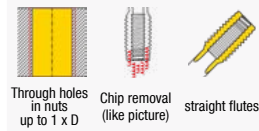


material: HSSG 7H to 700 N/mm²

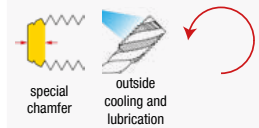


Machine Nut Taps for general use

Left Hand



material: HSSG 7H to 700 N/mm²



TR	D2	L1	L2	□		No.	No.
TR 8 x 1,5	6,0	90,0	55	4,9	6,70		
TR 9 x 2	7,0	110,0	63	5,5	7,20		
TR 10 x 2	7,0	110,0	63	5,5	8,20	230901001	230902001
TR 10 x 3	7,0	125,0	75	5,5	7,60	230901002	230902002
TR 12 x 2	9,0	135,0	75	7,0	10,20		
TR 12 x 3	8,0	165,0	111	6,2	9,25	230901003	230902003
TR 14 x 2	10,0	150	90	8,0	12,20		
TR 14 x 3	10,0	140	85	8,0	11,25	230901004	230902004
TR 14 x 4	10,0	170	112	8,0	10,70	230901005	230902005
TR 16 x 2	12,0	160	90	9,0	14,20		
TR 16 x 4	11,0	180	116	9,0	12,25	230901006	230902006
TR 18 x 2	14,0	175	90	11,0	16,20		
TR 18 x 4	12,0	190	120	9,0	14,25	230901007	230902007
TR 20 x 2	16,0	185	105	12,0	18,20		
TR 20 x 4	14,0	200	124	11,0	16,25	230901008	230902008
TR 22 x 3	16,0	220	125	12,0	19,25		
TR 22 x 4	16,0	210	130	12,0	18,25	230901009	
TR 22 x 5	16,0	235	155	12,0	17,30	230901010	230902009
TR 24 x 3	18,0	220	130	14,5	21,25		
TR 24 x 5	18,0	245	160	14,5	19,30	230901011	230902010
TR 26 x 3	20,0	235	130	16,0	23,25		
TR 26 x 5	20,0	255	165	16,0	21,30	230901012	230902011
TR 28 x 3	22,0	245	140	18,0	25,25		
TR 28 x 5	22,0	265	170	18,0	23,30	230901013	230902012
TR 30 x 3	22,0	250	140	18,0	27,25		
TR 30 x 6	22,0	290	185	18,0	24,30	230901014	230902013
TR 32 x 6	25,0	300	191	20,0	26,30	230901015	230902014
TR 36 x 6	28,0	310	200	22,0	30,50	230901016	230902015