

# Präzisions-Gewindelehren

## UNEF-Extra Feingewinde ASME B1.1

Lehrenmaße nach ANSI / ASME B1.2

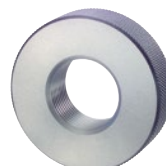
### Precision thread gauges

Unified national extra fine thread ASME B1.1

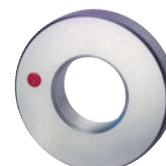
Gauge dimensions acc. ANSI / ASME B1.2



LD



GR



AR



| ORDER-CODE → |                   |           | LD                                |   | LD-LH                                                |   | GR                                |   | AR                                          |   | GR-LH                                                |   | AR-LH                                                          |   |
|--------------|-------------------|-----------|-----------------------------------|---|------------------------------------------------------|---|-----------------------------------|---|---------------------------------------------|---|------------------------------------------------------|---|----------------------------------------------------------------|---|
| d            | P<br>Gg/1"<br>tpi | Ø d<br>mm | 2B<br>Grenzlehndorn<br>Plug gauge |   | 2B links<br>Grenzlehndorn<br>left hand<br>Plug gauge |   | 2A<br>Gutlehring<br>GO ring gauge |   | 2A<br>Ausschusslehring<br>NOT GO ring gauge |   | 2A links<br>Gutlehring<br>left hand<br>GO ring gauge |   | 2A links<br>Ausschusslehring<br>left hand<br>NOT GO ring gauge |   |
| ↓            |                   |           |                                   |   |                                                      |   |                                   |   |                                             |   |                                                      |   |                                                                |   |
|              |                   |           | Art.-Nr.                          |   | Art.-Nr.                                             |   | Art.-Nr.                          |   | Art.-Nr.                                    |   | Art.-Nr.                                             |   | Art.-Nr.                                                       |   |
| UNEF Nr. 12  | 32                | 5,486     | 511537                            | ● | 517352                                               | ● | 501299                            | ● | 500006                                      | ● | 506489                                               | ● | 506504                                                         | ● |
| UNEF 1/4"    | 32                | 6,350     | 511550                            | ● | 516900                                               | ● | 501313                            | ● | 500019                                      | ● | 501315                                               | ● | 500021                                                         | ● |
| UNEF 5/16"   | 32                | 7,938     | 511560                            | ● | 517353                                               | ● | 501326                            | ● | 500033                                      | ● | 506490                                               | ● | 506505                                                         | ● |
| UNEF 3/8"    | 32                | 9,525     | 511558                            | ● | 517354                                               | ● | 501323                            | ● | 500029                                      | ● | 506491                                               | ● | 506506                                                         | ● |
| UNEF 7/16"   | 28                | 11,113    | 511565                            | ● | 514710                                               | ● | 501329                            | ● | 500036                                      | ● | 501332                                               | ● | 500038                                                         | ● |
| UNEF 1/2"    | 28                | 12,700    | 511548                            | ● | 517355                                               | ● | 501310                            | ● | 500016                                      | ● | 503778                                               | ● | 503779                                                         | ● |
| UNEF 9/16"   | 24                | 14,288    | 511569                            | ● | 517356                                               | ● | 501334                            | ● | 500040                                      | ● | 505871                                               | ● | 505872                                                         | ● |
| UNEF 5/8"    | 24                | 15,875    | 511562                            | ● | 517357                                               | ● | 501327                            | ● | 500034                                      | ● | 503138                                               | ● | 503137                                                         | ● |
| UNEF 11/16"  | 24                | 17,463    | 511552                            | ● | 517358                                               | ● | 501316                            | ● | 500022                                      | ● | 506492                                               | ● | 506507                                                         | ● |
| UNEF 3/4"    | 20                | 19,050    | 511556                            | ● | 514711                                               | ● | 501319                            | ● | 500025                                      | ● | 501322                                               | ● | 500028                                                         | ● |
| UNEF 13/16"  | 20                | 20,638    | 511554                            | ● | 517359                                               | ● | 501317                            | ● | 500023                                      | ● | 506493                                               | ● | 506508                                                         | ● |
| UNEF 7/8"    | 20                | 22,225    | 511568                            | ● | 517360                                               | ● | 501333                            | ● | 500039                                      | ● | 506494                                               | ● | 506509                                                         | ● |
| UNEF 15/16"  | 20                | 23,813    | 511555                            | ● | 517361                                               | ● | 501318                            | ● | 500024                                      | ● | 506495                                               | ● | 506510                                                         | ● |
| UNEF 1"      | 20                | 25,400    | 511539                            | ● | 517362                                               | ● | 501300                            | ● | 500007                                      | ● | 504056                                               | ● | 504057                                                         | ● |
| UNEF 1 1/16" | 18                | 26,988    | 511543                            | ● |                                                      |   | 501305                            | ● | 500011                                      | ● |                                                      |   |                                                                |   |
| UNEF 1 1/8"  | 18                | 28,575    | 511542                            | ● |                                                      |   | 501303                            | ● | 505428                                      | ● |                                                      |   |                                                                |   |
| UNEF 1 3/16" | 18                | 30,163    | 511545                            | ● |                                                      |   | 501307                            | ● | 500013                                      | ● |                                                      |   |                                                                |   |
| UNEF 1 1/4"  | 18                | 31,750    | 511541                            | ● |                                                      |   | 501302                            | ● | 500009                                      | ● |                                                      |   |                                                                |   |
| UNEF 1 5/16" | 18                | 33,338    | 511546                            | ● |                                                      |   | 501308                            | ● | 500014                                      | ● |                                                      |   |                                                                |   |
| UNEF 1 3/8"  | 18                | 34,925    | 511544                            | ● |                                                      |   | 501306                            | ● | 500012                                      | ● |                                                      |   |                                                                |   |
| UNEF 1 7/16" | 18                | 36,513    | 511547                            | ● |                                                      |   | 501309                            | ● | 500015                                      | ● |                                                      |   |                                                                |   |
| UNEF 1 1/2"  | 18                | 38,100    | 511540                            | ● |                                                      |   | 501301                            | ● | 500008                                      | ● |                                                      |   |                                                                |   |
| UNEF 1 9/16" | 18                | 39,688    | 514880                            | ● |                                                      |   | 506769                            | ● | 503813                                      | ● |                                                      |   |                                                                |   |

● am Lager, siehe Preisliste

● in stock, see price list