



Rods Cutting-Off Unit

MACHINE FOR END MILL AND DRILL CUTTING



NEW

Simple !
Fast !
Efficient!

Safely & Efficiently Cutting

Speed Reference: For

Carbide End Mill

10ø → 58 sec

16ø → 103 sec

For H.S.S. End Mill

10ø → 63 sec

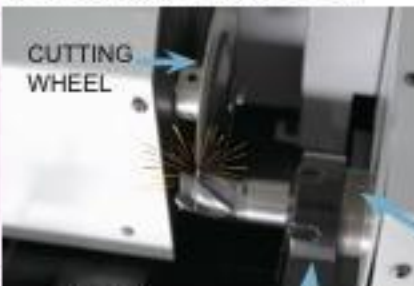
16ø → 113 sec

ADJUSTABLE Y-AXIS FOR CUTTING OFF DIAMETER

ADJUSTABLE X-AXIS FOR CUTTING LENGTH



FOR END MILL OR RODS CUT



CUTTING WHEEL

TURNING SPINDLE

ER-32 CLAMPING HOLDER
11 PCS/SET COLLET
CUTTING CAPACITY Ø2-Ø20
THROUGH HOLE Ø11



THROUGH HOLE Ø11

1. Turning cutting wheel.
2. Turning workholding spindle.
3. After power is ON cutting wheel & workholding spindle are both turning.
4. Save time & reduce the 50% of the process, wheel & workpiece are turning at the same time while power is on.
5. Reduce the heating while cutting prevent material deformation.
6. Suit for Pin & Rod cutting.
7. Cutting Capacity: Ø2 to Ø20 diameter inside Ø11 mm trough hole. Max. cutting off length : 45 mm.
8. For end mill, drill, enjector pin, rods, round bar, etc.
9. Suit for material: CARBIDE, H.S.S., STEEL, BRASS, ALUMINIUM, IROM, etc. Please choose suitable wheel.
10. Turn off power to take out cuted-off workpiece after work is finished.

Standard accessories:

1. ER-32 collet × 11 pcs (Ø4, 5, 6, 8, 10, 12, 13, 15, 16, 18, 20 mm)
2. ER-32 wrench × 1 pc
3. SDC # 100 diamond wheel Ø110 × Ød16 × 1.36t × 1 pcs
4. Cutting-Off wheel E60WA Ø105 × Ød16 × 1t × 5 pcs
5. 4 mm HEX. Wrench × 1 pcs
6. ER-32 Collet Ø2, 3, 7, 9, 11, 14, 17, 19 mm are optional.

ORDER NO.	VOLTAGE	PACKING CARTON L × W × H	WEIGHT (KGS)	CODE NO.
VEC-20	AC110V, 220V / 50 HZ / 60HZ	530 x 352 x 260 mm	45.5	8001-540