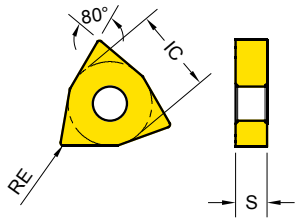
Turning Inserts - Negative

WNMA / WNMG (80° Trigon)



Series	IC	S
WN** 0604	9.525	4.76
WN** 0804	12.700	4.76

EDP 2200.. ●: Stock item ○: Order made item

WNMA WNMG		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
..MA	 Cast iron	WNMA 080404	0.4	0.15 ~ 0.50	0.5 ~ 5.0	● 0903	○ 0052	○ 1262													
		WNMA 080408	0.8	0.15 ~ 0.50	1.0 ~ 5.0	● 0904	○ 0053	○ 0433													
		WNMA 080412	1.2	0.15 ~ 0.50	1.5 ~ 5.0	● 0905	○ 0054	○ 0434													
-UF	 Finishing	WNMG 060404 - UF	0.4	0.05 ~ 0.20	0.5 ~ 2.0			○ 0435		● 2415	● 0436	● 0437	○ 0058								
		WNMG 080404 - UF	0.4	0.05 ~ 0.25	0.5 ~ 2.5			○ 0315		● 2389	● 0316	● 0317	○ 0055								
		WNMG 080408 - UF	0.8	0.05 ~ 0.25	1.0 ~ 2.5			○ 0321		● 2173	● 0322	● 0323									
		WNMG 080412 - UF	1.2	0.05 ~ 0.25	1.5 ~ 2.5			○ 1424		● 2708	● 1410	● 1411									
-UL	 Light Machining and Sticky Material	WNMG 060408 - UL	0.8	0.10 ~ 0.30	1.0 ~ 2.5			○ 0439		● 2588	● 0440	● 0441									
		WNMG 080404 - UL	0.4	0.10 ~ 0.30	0.5 ~ 3.0			○ 1431		● 2703	● 1434	● 1438									
		WNMG 080408 - UL	0.8	0.10 ~ 0.30	1.0 ~ 3.0			○ 0324		● 2177	● 0325	● 0326									
		WNMG 080412 - UL	1.2	0.10 ~ 0.30	1.5 ~ 3.0					● 2448	● 1435										
-UM	 Medium Machining Unstable condition	WNMG 060404 - UM	0.4	0.15 ~ 0.30	0.5 ~ 2.5	○ 2106	○ 1259	○ 0741		● 2418	● 0785	● 0742									
		WNMG 060408 - UM	0.8	0.15 ~ 0.30	1.0 ~ 2.5	○ 1554	○ 1260	○ 0600		● 2402	● 0601	● 1271									
		WNMG 080404 - UM	0.4	0.15 ~ 0.30	0.5 ~ 3.0		○ 1313	○ 0786		● 2704	● 0787	● 0788									
		WNMG 080408 - UM	0.8	0.15 ~ 0.30	1.0 ~ 3.0		○ 0470	○ 0327	○ 0761	● 2170	● 0328	● 0329									
		WNMG 080412 - UM	1.2	0.15 ~ 0.30	1.5 ~ 3.0		○ 1210	○ 0649	○ 0762	● 2417	● 0598	● 0712									
		WNMG 080416 - UM	1.6	0.15 ~ 0.30	2.0 ~ 3.0		○ 1234	○ 0593	○ 0763	● 2574	● 0584	● 0713									