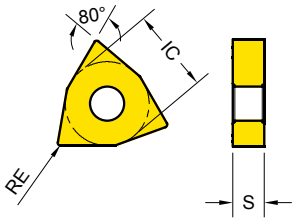
Turning Inserts - Negative

WNMG (80° Trigon)



Series	IC	S
WN** 0604	9.525	4.76
WN** 0804	12.700	4.76

EDP 2200.. ●: Stock item ○: Order made item

WNMG		Designation	RE	Fn (mm/rev.)	Ap (mm)	K10	P05 K20	P10 K30	P15	P10	P20	P30	P20	M25	M15	M30	M40 S30	S10	P15 M15 K15	N20	N20
						YG1010	YG1001	YG3010	YG3015	YG3115	YG3020	YG3030	YG801	YG2025	YG211	YG213	YG214	YG401	YT100	YG100	YG10
-UG	 Medium Machining at stable condition	WNMG 060408 - UG	0.8	0.20 ~ 0.40	1.0 ~ 3.0	● 1649	○ 0697	○ 1047		● 2428	● 0438	● 0874	○ 0059								
		WNMG 080404 - UG	0.4	0.20 ~ 0.40	0.5 ~ 3.0	● 1580	○ 1232	○ 0318		● 2392	● 0319	● 0320									
		WNMG 080408 - UG	0.8	0.20 ~ 0.40	1.0 ~ 3.0	● 0908	○ 0463	○ 0147	○ 0582	● 2194	● 0148	● 0149	○ 0056								
		WNMG 080412 - UG	1.2	0.20 ~ 0.40	1.5 ~ 3.0	● 0910	○ 0466	○ 0503	○ 0648	● 2167	● 0490	● 0941									
		WNMG 080416 - UG	1.6	0.20 ~ 0.40	2.0 ~ 4.0	● 1643	○ 1233	○ 1056	○ 0764	● 2575	● 0583	● 1238									
-PWM	 Wiper-Medium	WNMG 080408 - PWM	0.8	0.10 ~ 0.50	0.8 ~ 3.5					● 2706											
-UC	 Cast iron and Medium roughing	WNMG 060408 - UC	0.8	0.20 ~ 0.40	1.0 ~ 3.0	● 1444	○ 0095	○ 0875		● 2421	● 0876	● 0724									
		WNMG 080404 - UC	0.4	0.20 ~ 0.40	0.5 ~ 4.0	● 0906	○ 0097	○ 0133		● 2367	● 0110	● 0134									
		WNMG 080408 - UC	0.8	0.20 ~ 0.40	1.0 ~ 4.0	● 0907	○ 0077	○ 0135	○ 0733	● 2186	● 0111	● 0136									
		WNMG 080412 - UC	1.2	0.20 ~ 0.40	1.5 ~ 4.0	● 0909	○ 0078	○ 0137	○ 0630	● 2168	● 0112	● 0138									
		WNMG 080416 - UC	1.6	0.20 ~ 0.40	2.0 ~ 4.0	● 1187	○ 1055	○ 1235		● 2709	● 1236	● 0743									
-UR	 Roughing	WNMG 060412 - UR	1.2	0.30 ~ 0.50	1.5 ~ 4.0	● 1317	○ 1066	○ 1057		● 2702	● 1058	● 1060									
		WNMG 080408 - UR	0.8	0.30 ~ 0.50	1.0 ~ 5.0	● 1613	○ 0464	○ 0465		● 2353	● 0471	● 0472									
		WNMG 080412 - UR	1.2	0.30 ~ 0.50	1.5 ~ 5.0	● 1614	○ 0467	○ 0442	○ 0631	● 2184	● 0443	● 0444	○ 0057								
		WNMG 080416 - UR	1.6	0.30 ~ 0.50	2.0 ~ 5.0	● 1637	○ 0468	○ 0469	○ 0889	● 2359	● 0725	● 0714									
-KR	 Cast Iron Heavy Roughing	WNMG 080408 - KR	0.8	0.30 ~ 0.60	1.0 ~ 5.0	● 0932	○ 0720	○ 1038		● 2705											
		WNMG 080412 - KR	1.2	0.30 ~ 0.60	1.5 ~ 5.0	● 0933	○ 0522	○ 0542		● 2707											