# BaerCoil® Wire Thread Inserts - type: “free running“ - material: stainless steel 304

DIN 8140 with reduced diameter for better installation / Tolerance ISO 2 (6H)

**M**







| Diameter x Pitch | pack. unit | 1,0 D<br>1,0 x Diameter<br>Item-No.: | Price per unit | 1,5 D<br>1,5 x Diameter<br>Item-No.: | Price per unit | 2,0 D<br>2,0 x Diameter<br>Item-No.: | Price per unit | 2,5 D<br>2,5 x Diameter<br>Item-No.: | Price per unit | 3,0 D<br>3,0 x Diameter<br>Item-No.: | Price per unit |
|---|---|---|---|---|---|---|---|---|---|---|---|
| **M 2 x 0,4** | 100 | 1-B7202-1 | * | 1-B7202-15 | | 1-B7202-2 | | 1-B7202-25 | | 1-B7202-3 | |
| | 10 | 2-B7202-1 | | 2-B7202-15 | | 2-B7202-2 | | 2-B7202-25 | | 2-B7202-3 | |
| **M 2,2 x 0,45** | 100 | 1-B7203-1 | | 1-B7203-15 | | 1-B7203-2 | | 1-B7203-25 | | 1-B7203-3 | |
| **M 2,5 x 0,45** | 100 | 1-B7204-1 | | 1-B7204-15 | | 1-B7204-2 | | 1-B7204-25 | | 1-B7204-3 | |
| | 10 | 2-B7204-1 | | 2-B7204-15 | | 2-B7204-2 | | | | | |
| **M 3 x 0,5** | 100 | 1-B7205-1 | | 1-B7205-15 | | 1-B7205-2 | | 1-B7205-25 | | 1-B7205-3 | |
| | 10 | 2-B7205-1 | | 2-B7205-15 | | 2-B7205-2 | | 2-B7205-25 | | 2-B7205-3 | |
| **M 3,5 x 0,6** | 100 | 1-B7206-1 | | 1-B7206-15 | | 1-B7206-2 | | 1-B7206-25 | | 1-B7206-3 | |
| **M 4 x 0,7** | 100 | 1-B7207-1 | | 1-B7207-15 | | 1-B7207-2 | | 1-B7207-25 | | 1-B7207-3 | |
| | 10 | 2-B7207-1 | | 2-B7207-15 | | 2-B7207-2 | | 2-B7207-25 | | 2-B7207-3 | |
| **M 4,5 x 0,75** | 100 | 1-BE4575-1 | * | 1-BE4575-15 | * | 1-BE4575-2 | * | 1-BE4575-25 | * | 1-BE4575-3 | * |
| **M 5 x 0,8** | 100 | 1-B7208-1 | | 1-B7208-15 | | 1-B7208-2 | | 1-B7208-25 | | 1-B7208-3 | |
| | 10 | 2-B7208-1 | | 2-B7208-15 | | 2-B7208-2 | | 2-B7208-25 | | 2-B7208-3 | |
| **M 6 x 0,75** | 100 | 1-BE675-1 | * | 1-BE675-15 | * | 1-BE675-2 | * | | | | |
| **M 6 x 1,0** | 100 | 1-B7209-1 | | 1-B7209-15 | | 1-B7209-2 | | 1-B7209-25 | | 1-B7209-3 | |
| | 10 | 2-B7209-1 | | 2-B7209-15 | | 2-B7209-2 | | 2-B7209-25 | | 2-B7209-3 | |
| **M 7 x 1,0** | 100 | 1-B7210-1 | | 1-B7210-15 | | 1-B7210-2 | | 1-B7210-25 | | 1-B7210-3 | |
| | 10 | 2-B7210-1 | | 2-B7210-15 | | 2-B7210-2 | | 2-B7210-25 | | 2-B7210-3 | |
| **M 8 x 0,75** | 100 | 1-BE875-1 | * | 1-BE875-15 | * | 1-BE875-2 | * | | | | |
| **M 8 x 1,0** | 100 | 1-B7212-1 | | 1-B7212-15 | | 1-B7212-2 | | 1-B7212-25 | | 1-B7212-3 | |
| | 10 | 2-B7212-1 | | 2-B7212-15 | | 2-B7212-2 | | 2-B7212-25 | | 2-B7212-3 | |
| **M 8 x 1,25** | 100 | 1-B7211-1 | | 1-B7211-15 | | 1-B7211-2 | | 1-B7211-25 | | 1-B7211-3 | |
| | 10 | 2-B7211-1 | | 2-B7211-15 | | 2-B7211-2 | | 2-B7211-25 | | 2-B7211-3 | |
| **M 9 x 1,0** | 100 | 1-BE91-1 | * | 1-BE91-15 | | 1-BE91-2 | * | | | | |
| | 10 | | | 2-BE91-15 | | | | | | | |
| **M 9 x 1,25** | 100 | 1-B7213-1 | | 1-B7213-15 | | 1-B7213-2 | | 1-B7213-25 | | 1-B7213-3 | |
| | 10 | 2-B7213-1 | | 2-B7213-15 | | 2-B7213-2 | | 2-B7213-25 | | 2-B7213-3 | |
| **M 10 x 1,0** | 100 | 1-B7217-1 | | 1-B7217-15 | | 1-B7217-2 | | 1-B7217-25 | | 1-B7217-3 | |
| | 10 | 2-B7217-1 | | 2-B7217-15 | | 2-B7217-2 | | 2-B7217-25 | | 2-B7217-3 | |
| **M 10 x 1,25** | 100 | 1-B7216-1 | | 1-B7216-15 | | 1-B7216-2 | | 1-B7216-25 | | 1-B7216-3 | |
| | 10 | 2-B7216-1 | | 2-B7216-15 | | 2-B7216-2 | | 2-B7216-25 | | 2-B7216-3 | |
| **M 10 x 1,5** | 100 | 1-B7215-1 | | 1-B7215-15 | | 1-B7215-2 | | 1-B7215-25 | | 1-B7215-3 | |
| | 10 | 2-B7215-1 | | 2-B7215-15 | | 2-B7215-2 | | 2-B7215-25 | | 2-B7215-3 | |
| **M 11 x 1,0** | 100 | 1-BE111-1 | * | 1-BE111-15 | * | 1-BE111-2 | * | | | | |
| **M 11 x 1,25** | 100 | | | 1-BE1125-15 | | 1-BE1125-2 | * | | | | |
| | 10 | | | 2-BE1125-15 | | | | | | | |
| **M 11 x 1,5** | 100 | 1-B7219-1 | | 1-B7219-15 | | 1-B7219-2 | | 1-B7219-25 | | 1-B7219-3 | |
| | 10 | 2-B7219-1 | | 2-B7219-15 | | 2-B7219-2 | | 2-B7219-25 | | | |
| **M 12 x 1,0** | 100 | 1-B7224-1 | | 1-B7224-15 | | 1-B7224-2 | | 1-B7224-25 | | 1-B7224-3 | |
| | 10 | 2-B7224-1 | | 2-B7224-15 | | 2-B7224-2 | | 2-B7224-25 | | | |
| **M 12 x 1,25** | 100 | 1-B7223-1 | | 1-B7223-15 | | 1-B7223-2 | | 1-B7223-25 | | 1-B7223-3 | |
| | 10 | 2-B7223-1 | | 2-B7223-15 | | 2-B7223-2 | | 2-B7223-25 | | 2-B7223-3 | |
| **M 12 x 1,5** | 100 | 1-B7222-1 | | 1-B7222-15 | | 1-B7222-2 | | 1-B7222-25 | | 1-B7222-3 | |
| | 10 | 2-B7222-1 | | 2-B7222-15 | | 2-B7222-2 | | 2-B7222-25 | | 2-B7222-3 | |
| **M 12 x 1,75** | 100 | 1-B7221-1 | | 1-B7221-15 | | 1-B7221-2 | | 1-B7221-25 | | 1-B7221-3 | |
| | 10 | 2-B7221-1 | | 2-B7221-15 | | 2-B7221-2 | | 2-B7221-25 | | 2-B7221-3 | |
| **M 13 x 1,25** | 50 | 1-BE1325-1 | * | 1-BE1325-15 | * | 1-BE1325-2 | * | | | | |
| **M 13 x 1,5** | 50 | 1-BE1315-1 | * | 1-BE1315-15 | * | 1-BE1315-2 | * | | | | |
| **M 14 x 1,0** | 50 | 1-B7228-1 | | 1-B7228-15 | | 1-B7228-2 | | 1-B7228-25 | | 1-B7228-3 | |
| | 10 | 2-B7228-1 | | 2-B7228-15 | | 2-B7228-2 | | 2-B7228-25 | | 2-B7228-3 | |
| **M 14 x 1,25** | 50 | 1-B7227-1 | | 1-B7227-15 | | 1-B7227-2 | | 1-B7227-25 | | 1-B7227-3 | |
| | 10 | 2-B7227-1 | | 2-B7227-15 | | 2-B7227-2 | | 2-B7227-25 | | 2-B7227-3 | |
| **M 14 x 1,5** | 50 | 1-B7226-1 | | 1-B7226-15 | | 1-B7226-2 | | 1-B7226-25 | | 1-B7226-3 | |
| | 10 | 2-B7226-1 | | 2-B7226-15 | | 2-B7226-2 | | 2-B7226-25 | | 2-B7226-3 | |
| **M 14 x 2,0** | 50 | 1-B7225-1 | | 1-B7225-15 | | 1-B7225-2 | | 1-B7225-25 | | 1-B7225-3 | |
| | 10 | 2-B7225-1 | | 2-B7225-15 | | 2-B7225-2 | | 2-B7225-25 | | 2-B7225-3 | |
| **M 15 x 1,5** | 50 | 1-BE1515-1 | * | 1-BE1515-15 | * | 1-BE1515-2 | * | | | | |
| **M 16 x 1,5** | 50 | 1-B7235-1 | | 1-B7235-15 | | 1-B7235-2 | | 1-B7235-25 | | 1-B7235-3 | |
| | 10 | 2-B7235-1 | | 2-B7235-15 | | 2-B7235-2 | | 2-B7235-25 | | 2-B7235-3 | |
| **M 16 x 2,0** | 50 | 1-B7234-1 | | 1-B7234-15 | | 1-B7234-2 | | 1-B7234-25 | | 1-B7234-3 | |
| | 10 | 2-B7234-1 | | 2-B7234-15 | | 2-B7234-2 | | 2-B7234-25 | | 2-B7234-3 | |
| **M 18 x 1,5** | 25 | 1-B7238-1 | | 1-B7238-15 | | 1-B7238-2 | | 1-B7238-25 | | 1-B7238-3 | |
| **M 18 x 2,0** | 25 | 1-B7237-1 | | 1-B7237-15 | | 1-B7237-2 | | 1-B7237-25 | | 1-B7237-3 | |
| **M 18 x 2,5** | 25 | 1-B7236-1 | | 1-B7236-15 | | 1-B7236-2 | | 1-B7236-25 | | 1-B7236-3 | |
| **M 20 x 1,5** | 25 | 1-B7241-1 | | 1-B7241-15 | | 1-B7241-2 | | 1-B7241-25 | | 1-B7241-3 | |
| **M 20 x 2,0** | 25 | 1-B7240-1 | | 1-B7240-15 | | 1-B7240-2 | | 1-B7240-25 | | 1-B7240-3 | |
| **M 20 x 2,5** | 25 | 1-B7239-1 | | 1-B7239-15 | | 1-B7239-2 | | 1-B7239-25 | | 1-B7239-3 | |

# BaerCoil® Wire Thread Inserts - type: “free running“ - material: stainless steel 304

DIN 8140 with reduced diameter for better installation / Tolerance ISO 2 (6H)

**M**







| Diameter x Pitch | pack. unit | 1,0 D 1,0 x Diameter Item-No.: | Price per unit | 1,5 D 1,5 x Diameter Item-No.: | Price per unit | 2,0 D 2,0 x Diameter Item-No.: | Price per unit | 2,5 D 2,5 x Diameter Item-No.: | Price per unit | 3,0 D 3,0 x Diameter Item-No.: | Price per unit |
|---|---|---|---|---|---|---|---|---|---|---|---|
| **M 22 x 2,0** | 25 | 1-B7243-1 | | 1-B7243-15 | | 1-B7243-2 | | 1-B7243-25 | | 1-B7243-3 | |
| **M 22 x 1,5** | 25 | 1-B7244-1 | | 1-B7244-15 | | 1-B7244-2 | | 1-B7244-25 | | 1-B7244-3 | |
| **M 22 x 2,5** | 25 | 1-B7242-1 | | 1-B7242-15 | | 1-B7242-2 | | 1-B7242-25 | | 1-B7242-3 | |
| **M 24 x 1,5** | 25 | 1-B7247-1 | | 1-B7247-15 | | 1-B7247-2 | | 1-B7247-25 | | 1-B7247-3 | |
| **M 24 x 2,0** | 25 | 1-B7246-1 | | 1-B7246-15 | | 1-B7246-2 | | 1-B7246-25 | | 1-B7246-3 | |
| **M 24 x 3,0** | 25 | 1-B7245-1 | | 1-B7245-15 | | 1-B7245-2 | | 1-B7245-25 | | 1-B7245-3 | |
| **M 26 x 1,5** | 5 | | | 1-B7349-15 | | | | | | | |
| **M 27 x 1,5** | 5 | | | 1-B7352-15 | | | | | | | |
| **M 27 x 2,0** | 5 | | | 1-B7351-15 | | | | | | | |
| **M 27 x 3,0** | 5 | 1-BE273-1 | | 1-BE273-15 | | 1-BE273-2 | | | | | |
| **M 28 x 1,5** | 5 | 1-B7353-1 | | 1-B7353-15 | | | | | | | |
| **M 30 x 1,5** | 5 | 1-B7356-1 | | 1-B7356-15 | | | | | | | |
| **M 30 x 2,0** | 5 | 1-B7355-1 | | 1-B7355-15 | | | | | | | |
| **M 30 x 3,5** | 5 | 1-B7354-1 | | 1-B7354-15 | | 1-B7354-2 | | | | | |
| **M 33 x 2,0** | 5 | 1-B7358-1 | | 1-B7358-15 | | | | | | | |
| **M 33 x 3,5** | 5 | 1-B7357-1 | | 1-B7357-15 | | 1-B7357-2 | | | | | |
| **M 36 x 1,5** | 5 | | | 1-B7363-15 | | | | | | | |
| **M 36 x 2,0** | 5 | | | 1-B7362-15 | | | | | | | |
| **M 36 x 3,0** | 5 | | | 1-B7361-15 | | | | | | | |
| **M 36 x 4,0** | 5 | 1-BE364-1 | | 1-BE364-15 | | 1-BE364-2 | | | | | |
| **M 39 x 2,0** | 5 | | | 1-BE392-15 | | | | | | | |
| **M 39 x 4,0** | 5 | | | 1-BE394-15 | | | | | | | |
| **M 42 x 2,0** | 5 | | | 1-BE422-15 | | | | | | | |
| **M 42 x 3,0** | 5 | | | 1-BE423-15 | | | | | | | |
| **M 42 x 4,0** | 5 | | | 1-BE424-15 | | | | | | | |

## For Spark Plug

| Diameter x Pitch | pack. unit | 8,4 mm Item-No.: | Price per unit | 12,4 mm Item-No.: | Price per unit | 16,4 mm Item-No.: | Price per unit |
|---|---|---|---|---|---|---|---|
| **M 14 x 1,25** | 50 | 1-B7128 | | 1-B7228 | | 1-B7328 | |
| | 10 | 2-B7128 | | 2-B7228 | | 2-B7328 | |
| | | **12,7 mm** | | **15,9 mm** | | **16,7 mm** | |
| **M 18 x 1,5** | 10 | 1-B7238-127 | | 1-B7238-159 | | 1-B7238-167 | |

# BaerCoil® Wire Thread Inserts on strip feed type: “free running“ - material: stainless steel 304




BaerCoil® Wire Thread Inserts on strip feed are especially used in the bulk production to speed up the inserting process.

**M**





| Diameter x Pitch | 1,0 D 1,0 x Diameter Item-No.: | 1,5 D 1,5 x Diameter Item-No.: | 2,0 D 2,0 x Diameter Item-No.: |
|---|---|---|---|
| **M 3 x 0,5** | B7205-1MAG | B7205-15MAG | B7205-2MAG |
| **M 4 x 0,7** | B7207-1MAG | B7207-15MAG | B7207-2MAG |
| **M 5 x 0,8** | B7208-1MAG | B7208-15MAG | B7208-2MAG |
| **M 6 x 1,0** | B7209-1MAG | B7209-15MAG | B7209-2MAG |
| **M 8 x 1,25** | B7211-1MAG | B7211-15MAG | B7211-2MAG |
| **M 10 x 1,5** | B7215-1MAG | B7215-15MAG | B7215-2MAG |

Please inquire prices, quantities and other dimensions.