# Form knurling wheel

**Design:**
- made of powder metal
- to DIN 403
- teeth finely milled to requested pitch
- face and bore hole ground, with chamfer

PM

DIN 403




AA




BL 30°




BR 30°




GE 30°

| Nº article | 189601 Form AA | 189602 Form BL 30° | 189603 Form BR 30° | 189604 Form GE 30° | 189605 Form GV 30° | ∅ mm | Graduation mm | Bore mm | Width mm |
|---|---|---|---|---|---|---|---|---|---|
| 15/0,6 | ● | ○ | ○ | ○ | – | 15 | 0.6 | 4 | 4 |
| 15/0,8 | ● | ● | ● | ○ | ○ | 15 | 0.8 | 4 | 4 |
| 15/1,0 | ● | ● | ○ | ○ | ○ | 15 | 1 | 4 | 4 |
| 15/1,2 | ● | ○ | ○ | ○ | – | 15 | 1.2 | 4 | 4 |
| 20/0,6 | ● | ● | ● | ○ | – | 20 | 0.6 | 6 | 8 |
| 20/0,8 | ● | ● | ● | ● | ● | 20 | 0.8 | 6 | 8 |
| 20/1,0 | ● | ● | ● | ● | ● | 20 | 1 | 6 | 8 |
| 20/1,2 | ● | ● | ● | ● | – | 20 | 1.2 | 6 | 8 |
| 20/1,5 | ● | ● | ● | ● | – | 20 | 1.5 | 6 | 8 |
| 25/0,6 | ● | – | – | – | – | 25 | 0.6 | 6 | 8 |
| 25/0,8 | ● | – | – | – | – | 25 | 0.8 | 6 | 8 |
| 25/1,0 | ● | ● | ● | – | – | 25 | 1 | 6 | 8 |
| 25/1,2 | ● | – | – | – | – | 25 | 1.2 | 6 | 8 |
| 25/1,5 | ● | ○ | ○ | – | – | 25 | 1.5 | 6 | 8 |