

Whitworth pipe threads DIN ISO 228/1

 Whitworth Rohrgewinde DIN ISO 228/1

 G(BSP) PROFIL 55° DIN ISO 228/1

 **Filettatura Whitworth per tubi DIN ISO 228/1**

Machine taps
Maschinengewindebohrer

Machine taps

Maschinengewindebohren

► Suitable for tapping blind holes due to special flute geometry and excellent chip evacuation.

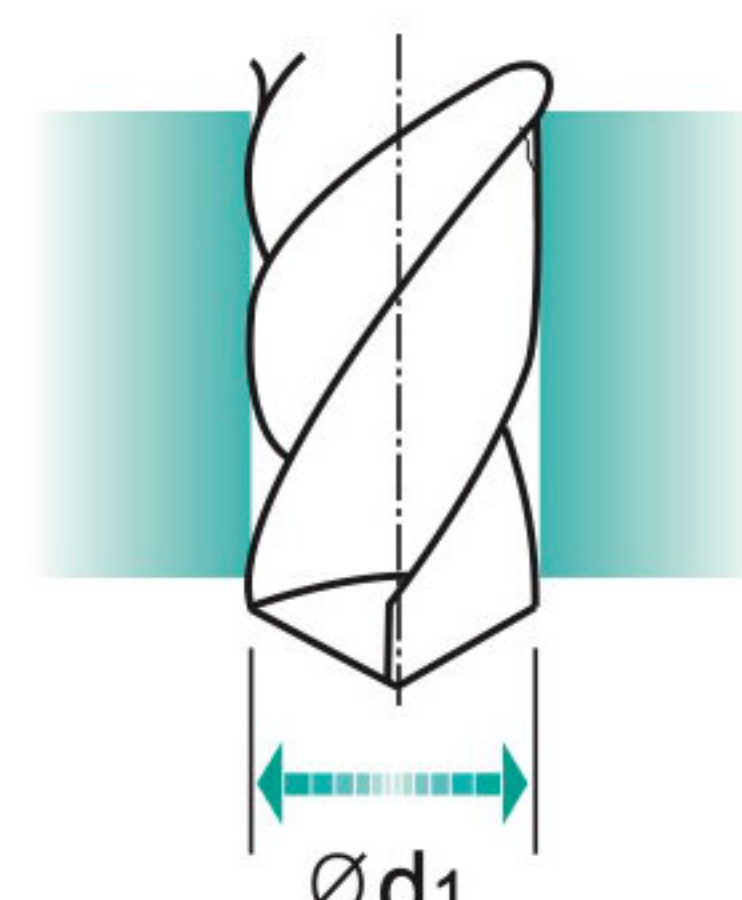
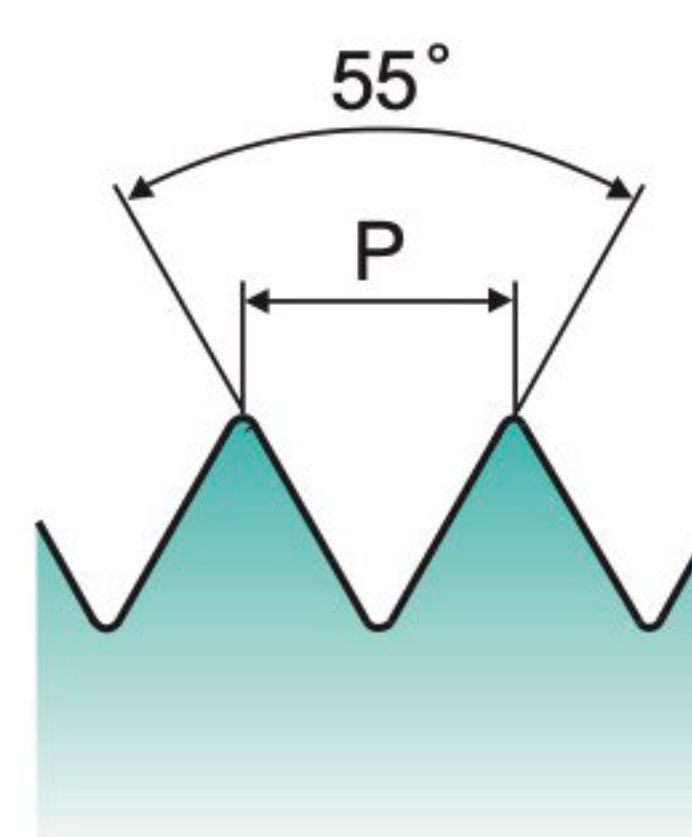
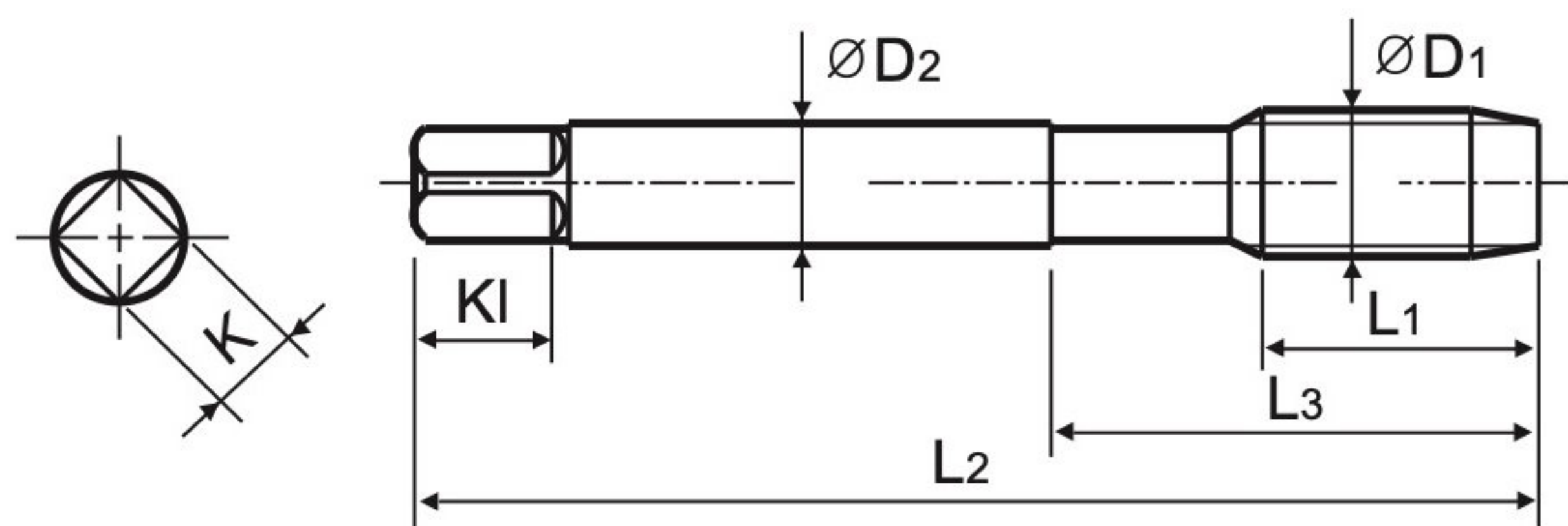
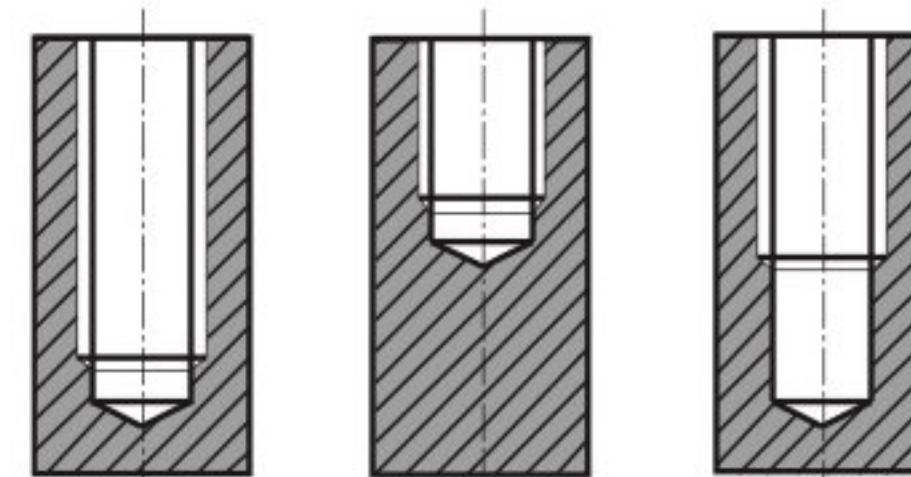
► Geeignet zum Gewinden von Sacklöchern dank besonderer Nutengeometrie und ausgezeichneter Spanabfuhr.

DIN 5156



Hole type

2.5×D

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Material groups

GS

HSS-E

DIN
5156

55°

C

R40

Bright

p.B316

Unit : mm

SIZE	TPI	EDP No.	Thread Length	Overall Length	Neck Length	Shank Diameter	Square Size	Square Length	No. of Flute	Tapping Drill Diameter
ØD1		Bright	L1	L2	L3	ØD2	K	Kl	Z	Ød1
G1/8 - 28		TC728200	20	90	36	7	5.5	8	3	8.8
G1/4 - 19		TC728400	22	100	40	11	9	12	3	11.8
G3/8 - 19		TC728480	22	100	40	12	9	12	3	15.25
G1/2 - 14		TC728560	25	125	50	16	12	15	4	19
G3/4 - 14		TC728700	28	140	54	20	16	19	4	24.5
G1 - 11		TC728780	30	160	60	25	20	23	4	30.75

◎ : Excellent ○ : Good

[illegible]