

**Metric****Roll Tap Drill Size Chart**

<b>Size &amp; Pitch</b>	<b>Drill Size</b>	<b>Actual % Thread</b>	<b>Size &amp; Pitch</b>	<b>Drill Size</b>	<b>Actual % Thread</b>
M2.5x0.45	2.3 mm	65.36	M12x1.5	11.3 mm	68.63
M3x0.5	7/64"	64.71	M12x1.75	11.2 mm	67.23
M3.5x0.6	3.2 mm	73.53	M14x1.25	13.4 mm	70.59
M4x0.7	3.7 mm	63.03	M14x1.5	13.3 mm	68.63
M5x0.8	4.6 mm	73.53	M14x2	13.1 mm	66.18
M6x0.75	#2	76.47	M16x1.5	15.3 mm	68.63
M6x1	5.5 mm	73.53	M16x2	15.1 mm	66.18
M7x1	6.5 mm	73.53	M18x1.5	17.3 mm	68.63
M8x1	7.5 mm	73.53	M18x2.5	16.9 mm	64.71
M8x1.25	7.4 mm	70.59	M20x1.5	19.3 mm	68.63
M9x1	8.5 mm	73.53	M20x2.5	18.9 mm	64.71
M9x1.25	8.4 mm	70.59	M22x1.5	21.3 mm	68.63
M10x1	9.5 mm	73.53	M22x2.5	20.9 mm	64.71
M10x1.25	9.4 mm	70.59	M24x1.5	23.3 mm	68.63
M10x1.5	9.3 mm	68.63	M24x3	22.6 mm	68.63
M12x1.25	11.4 mm	70.59			