

EMM 2000系列切削參數

The Cutting Data For EMM 2000 Series

被加工材質
Material

鋼
Steel

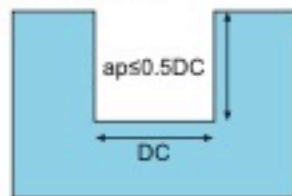
不鏽鋼
Stainless steel

鑄鐵
Cast Iron

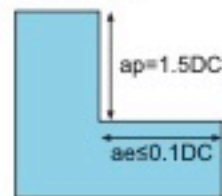
直徑 (mm) Shank		3	4	6	8	10	12	16	20
轉速 n (min)		4800	4800	3100	2300	1900	1600	1200	950
進給速度 (mm/min) Vf	開槽 Slotted	135	135	120	120	120	120	135	135
	側邊 Side	475	475	325	375	375	275	200	165

切削深度 Cutting depth

開槽 Slotted



側邊 Side



a_p : 軸向切削深度 Axial depth of cutting

a_e : 徑向切削深度 Radial depth of cutting

DC : 刃徑 Diameter of cutting