

UNC

Unified coarse threads

- 🇩🇪 Unified Grobgewinde
- 🇫🇷 UNC
- 🇮🇹 Unificato passo grosso

Sets of taps Gewindebohrer-Satz

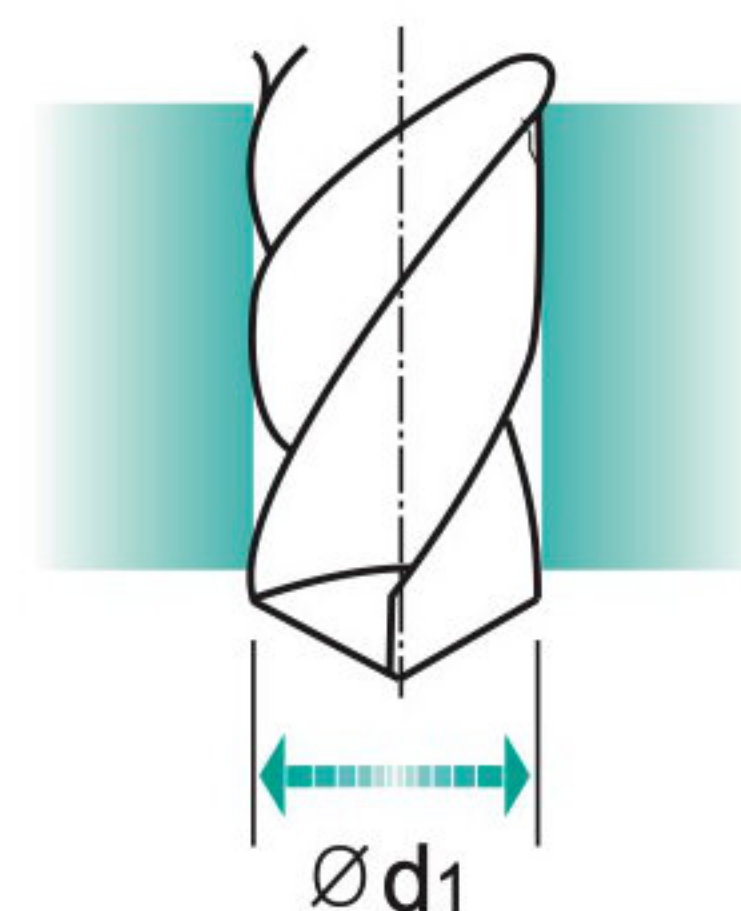
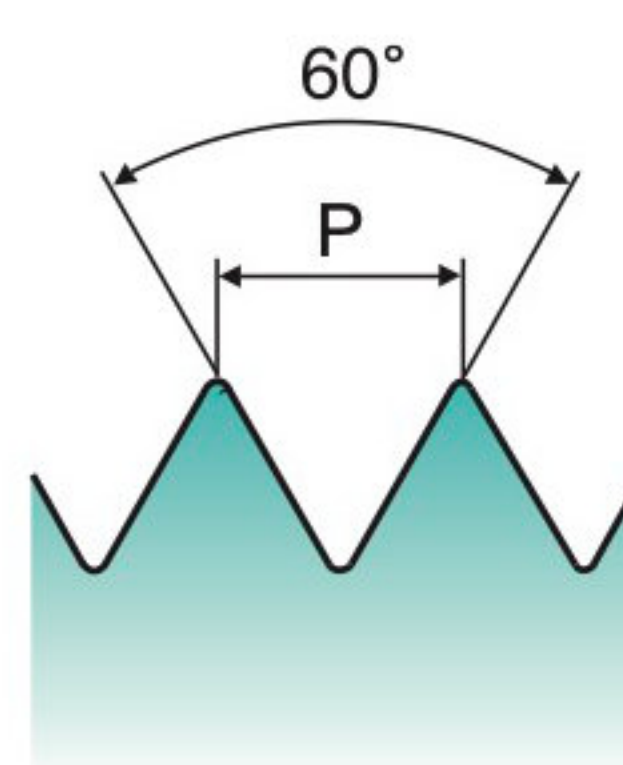
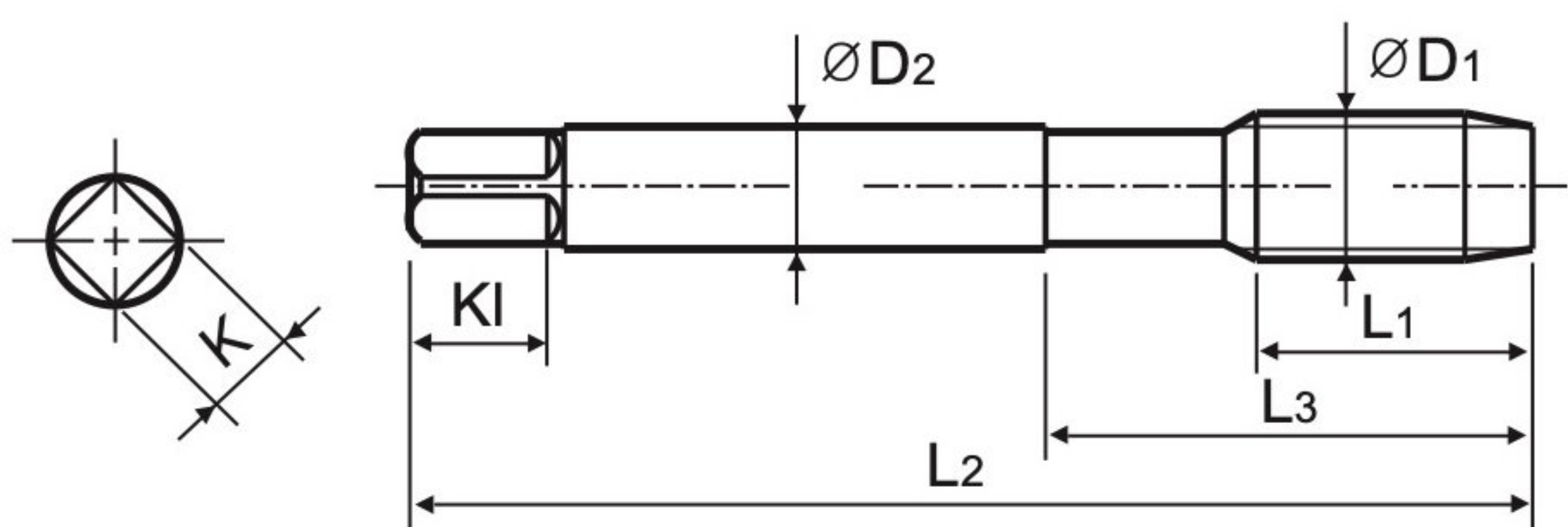
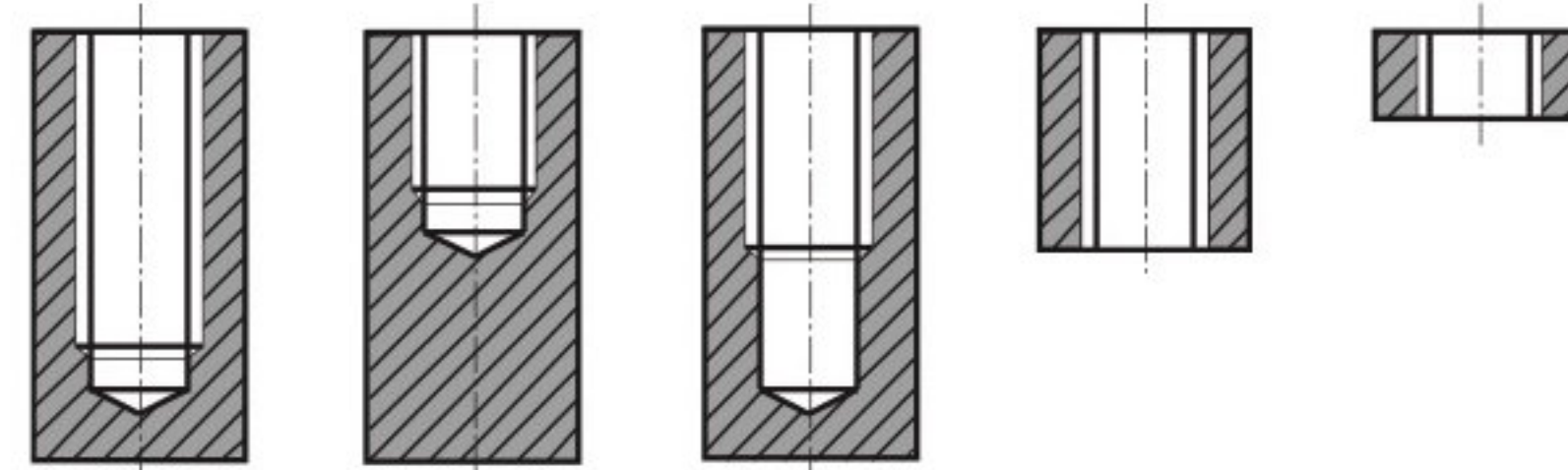
- ▶ This tap is a serial hand tap in set, First, Second and Bottoming.
- ▶ Bottoming tap of set has final internal thread dimensions only.

- Dies ist ein Handgewindebohrer im Satz mit Vor-, Mittel- und Fertigschneider.
- Nur der Fertigschneider kann das gewünschte Gewinde schneiden.



Hole type

2.0×D



Material groups

GS

HSS

DIN
351

2B

60°



Bright

p.B307

Unit : mm

SIZE	TPI	EDP No.	Thread Length	Overall Length	Neck Length	Shank Diameter	Square Size	Square Length	No. of Flute	Tapping Drill Diameter	
ØD1		Bright	L1	L2	L3	ØD2	K	Kl	Z	Ød1	
#2	-	56UNC	T7363089	9	36	13	2.8	2.1	5	3	1.8
#3	-	48UNC	T7363129	10	40	15	2.8	2.1	5	3	2.1
#4	-	40UNC	T7363169	10	42	18	3.5	2.7	6	3	2.3
#5	-	40UNC	T7363209	10	42	18	3.5	2.7	6	3	2.6
#6	-	32UNC	T7363249	11	45	18	4	3	6	3	2.85
#8	-	32UNC	T7363289	12	48	23	4.5	3.4	6	3	3.5
#10	-	24UNC	T7363329	14	52	26	6	4.9	6	3	3.9
#12	-	24UNC	T7363369	16	56	27	6	4.9	8	3	4.5
1/4	-	20UNC	T7363409	16	56	27	6	4.9	8	3	5.2
5/16	-	18UNC	T7363449	20	63	34	6	4.9	8	3	6.6
3/8	-	16UNC	T7363489	22	70	38	7	5.5	8	4	8
7/16	-	14UNC	T7363529	22	70	38	8	6.2	9	4	9.4
1/2	-	13UNC	T7363569	25	80	45	9	7	10	4	10.75
9/16	-	12UNC	T7363609	26	80	45	11	9	12	4	12.25
3/4	-	10UNC	T7363709	32	105	65	14	11	14	4	16.5
7/8	-	9UNC	T7363749	32	110	69	18	14.5	17	4	19.5
1	-	8UNC	T7363789	36	110	69	20	16	19	4	22.25
1-1/8	-	7UNC	T7363829	40	125	77	22	18	21	4	25
1-1/4	-	7UNC	T7363869	40	125	77	25	20	23	4	28.25

◎ : Excellent ○ : Good

[illegible]