

► Knurl milling tool

Design and use:

Knurl milling (chip removing machining), longitudinal knurling. For knurling at workpieces to DIN 82: RGE 30° and RGE 45°. Adjusting of workpieces Ø through central adjusting screw and scale. Fine adjustment through positioning of knurling head. Carbide bushes for higher speeds, faster production, prolonged life. Special surface hardening for increased wear resistance. For lathes and small lathes, conventional and CNC, top edge of shaft = centre height Modular shank system for conversion to alternative shank sizes. High stability due to the gearing between tool holder and knurling head.

RF 2

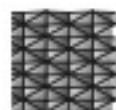


Delivery:

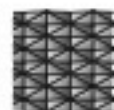
Without knurl



Knurl profile
at workpiece
(DIN 82)



RGE 30°



RGE 45°

Knurling wheels

2x AA

1x BR15°/1x BL15°

N° article

189735

for
knurl
mm

15 × 4 × 8

Shank
height
mm

12

Shank
width
mm

12

Operating
range
mm

3-50 -

241-12M

