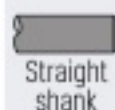


Countersink Universal

	P N/mm ²	M N/mm ²	K HB	S N/mm ²	N N/mm ²	
110210	<850	<750	<250	Titanium	Copper, brass, Alu <600	Plastics
vc = m/min.						
110210	18-28	4 - 10	8 - 20	4-10	10-80	10-80

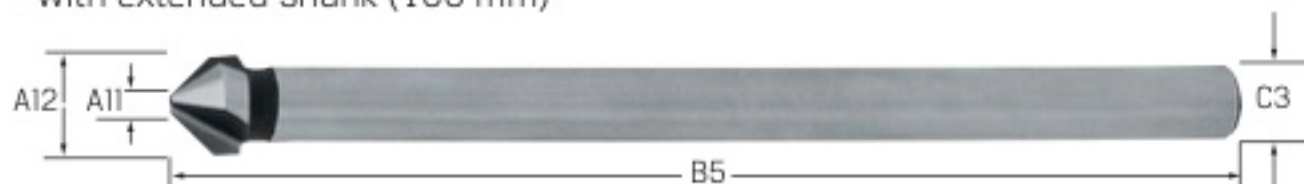
HSS

Form
C



Design:

- 3 cutting edges, radial relief ground
- with extended shank (100 mm)



N° article	110210	A11 mm	A12 mm	B5 mm	C3 mm	f mm/rev	N° article	110210	A11 mm	A12 mm	B5 mm	C3 mm	f mm/rev
8,3	●	2	8,3	105	6	0,050-0,140	16,5	●	3,2	16,5	111	10	0,080-0,200
10,4	●	2,5	10,4	107	6	0,050-0,140	20,5	●	3,5	20,5	114	10	0,090-0,240
12,4	●	2,8	12,4	108	8	0,060-0,180							