

Design:

- modular configuration
- tool universally usable as right- or left-hand version
- quick resetting by simple demounting and turning of the knurling head
- flexible usage through vertical height adjustment for mounting to shank sizes 20 and 25
- fine adjustment of the centre height by height adjustment of the milling head spindle
- high stability by dovetailing between tool holder and knurl milling head, carbide running bushes
- special surface hardening for increased wear resistance

RF 2



Use:

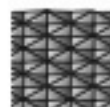
Knurl milling (chip removing machining), longitudinal knurling. For knurling at workpieces to DIN 82: RGE 30, RGE 45. For lathes and automatic lathes, CNC and conventional. Top edge of shaft = centre height. High stability by dovetailing between tool holder and knurl milling head, Carbide bushes. Special surface hardening for increased wear resistance

Delivery:

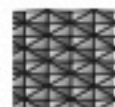
Without knurl



Knurl profile
at workpiece
(DIN 82)



RGE 30°



RGE 45°

Knurling wheels

2× AA

1× BR15°/1× BL15°

N° article	189736	for knurl mm	Shank height mm	Shank width mm	Total length mm	Operating range mm
241-20/25M	●	25 × 6 × 8	20	20	134	10-250 -