

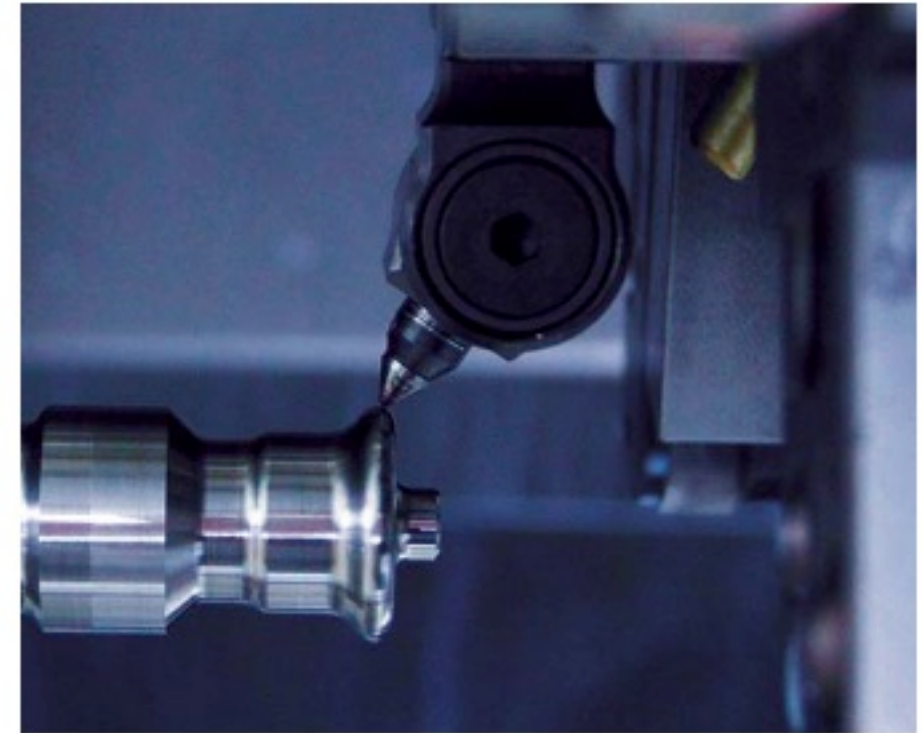


► Burnishing tool

- Design:**
- tool head variably adjustable
 - tool universally applicable
 - swivel range $\pm 90^\circ$
 - application up to a collar
 - long service life of the diamond burnishing tip due to eight-fold position change of the tip

- Use:**
- smoothing speed up to 200 m/min and 0.2 mm/rev feed rate
 - we recommend 0.01 mm (approx. Rz 10) or 0.02 mm (approx. Rz 20) as allowance on the workpiece
 - the use of cooling lubricant is recommended

Note:
Delivery of the sets without a diamond burnishing tip.



N° article	188001 adjustable	Tool Holder	Basic shank mm	a mm	b mm	c mm	d mm	e mm	f mm	g mm	x mm	Angle °+w	Angle °-w	incl. shank adapter mm
1010L	○	520 - 10 -	10 × 10	10	10	118,5	20	37,5	25	17,5	9,5	90	90	12 × 12 16 × 16
1010R	○	520 - 10 -	10 × 10	10	10	118,5	20	37,5	25	17,5	9,5	90	90	12 × 12 16 × 16
1616	○	520 - 16 -	16 × 16	16	16	114,5	20	34,6	25	17,5	9,5	90	90	20 × 20 25 × 25

N° article	188002 Replacement tip, diamond tipped	Tip radii mm
0,4	○	0,4
0,6	○	0,6
0,8	○	0,8
1,0	○	1
2,0	○	2