

	P N/mm ²	M N/mm ²	K HB
101530	<1000	<750	<300
vc = m/min.			
101530	8-24	8-12	20-30

Design:

- relived cone
- point thinning from 2.00 mm
- steam tempered from 2.50 mm

HSS

DIN
1898Typ
NTeeth
2

Use:

The conical bore (1:50 for taper pins DIN 1 and 7978) is achieved in one operation

Important: Drill with low feed rates; use taper pin reamers 123800, 124000 and 124100 for finishing.

Further sizes available on request.

N° article	101530 Pin hole taper drill	A11 mm	B5 mm	B6 mm	f mm/rev	
3,00	●	3	100	58	0,040-0,050	1
4,00	●	4	112	68	0,063-0,080	1
5,00	●	5	122	73	0,063-0,080	1
6,00	●	6	160	105	0,063-0,080	1
8,00	●	8	207	145	0,100-0,125	1
10,00	●	10	245	175	0,125-0,160	1
12,00	○	12	275	210	0,125-0,160	1

