

M

ISO Metric Coarse Threads DIN 13

Metrisches ISO-Gewinde DIN 13

 **ISO MÉTRIQUE DIN13**

 **ISO Metric passo grosso DIN 13**

Machine taps
Maschinengewindebohrer

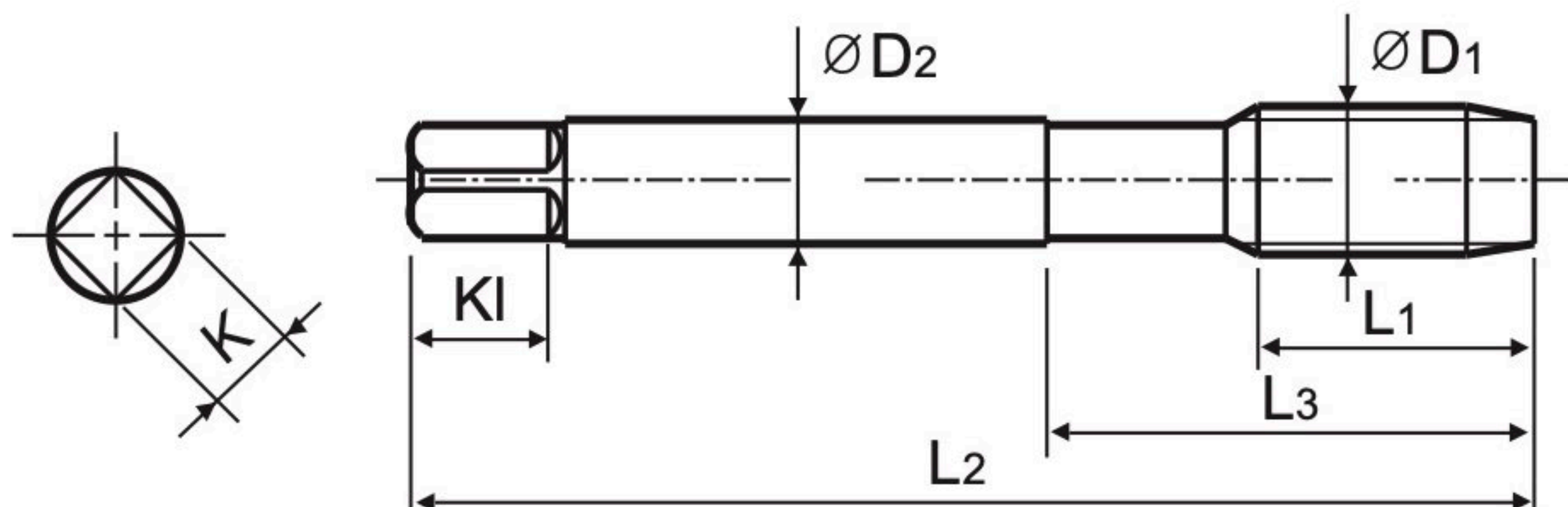
- ▶ High performance on various ductile materials
- ▶ Specially designed to prevent oversized threads and reduce gauging problems

- ▶ Ausgezeichnete Leistung bei verschiedenen Werkstoffen.
- ▶ Speziell entwickelt, um zu große Gewindedurchmesser zu vermeiden und Messprobleme zu reduzieren.

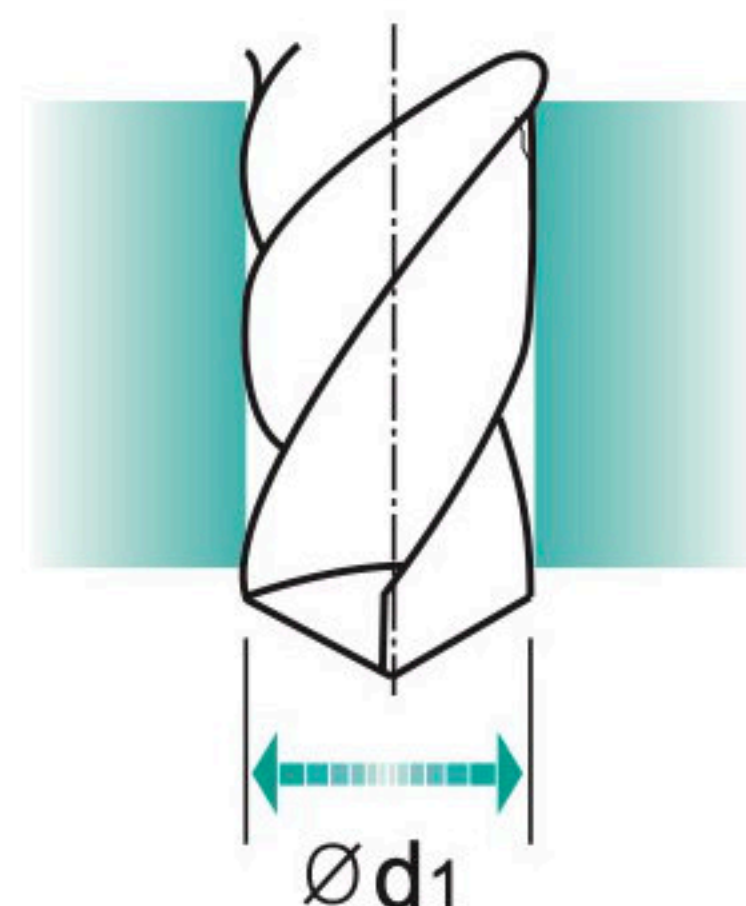
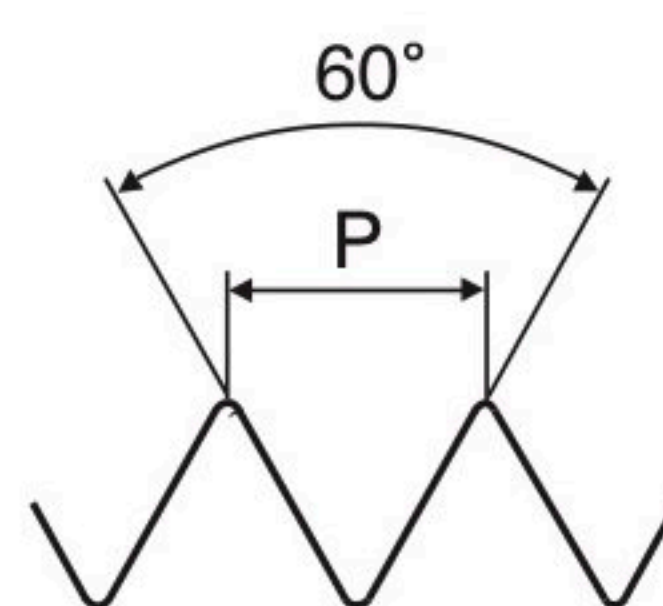
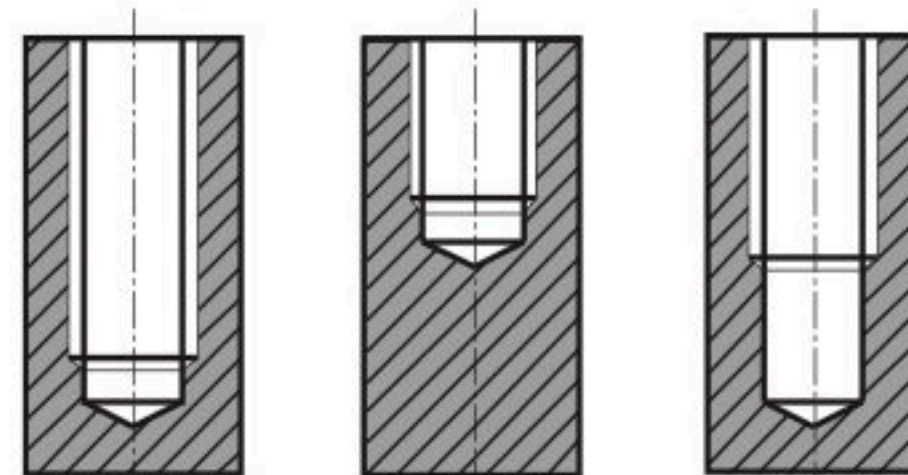
DIN 371



DIN 376



Hole type

 $2.5 \times D$  $\varnothing d_1$

Material groups

MU

**HSS
PM**

DIN
371/37

6HX



p.B88



Plain Shank

SYNCHRO TAPPING CHUCK

TAPPING ER CHUCK

TAPPING CHUCK

ONE STEP TAPPING CHUCK

Unit : mm

SIZE			Pitch	EDP No.	Thread Length	Overall Length	Neck Length	Shank Diameter	Square Size	Square Length	No. of Flute	Tapping Drill Diameter
ØD1			P	X-Coating	L1	L2	L3	ØD2	K	KI	Z	Ød1
M2	x	0.4	TRE34136GS		3.2	45.0	13.0	2.8	2.1	5.0	2	1.6
M3	x	0.5	TRE34206GS		4.0	56.0	18.0	3.5	2.7	6.0	3	2.5
M4	x	0.7	TRE34246GS		5.6	63.0	21.0	4.5	3.4	6.0	3	3.3
M5	x	0.8	TRE34286GS		6.4	70.0	25.0	6.0	4.9	8.0	3	4.2
M6	x	1.0	TRE34316GS		8.0	80.0	30.0	6.0	4.9	8.0	3	5.0
M8	x	1.25	TRE34366GS		13.0	90.0	35.0	8.0	6.2	9.0	3	6.8
M10	x	1.5	TRE34426GS		15.0	100.0	39.0	10.0	8.0	11.0	3	8.5
M12	x	1.75	TRE34506GS		18.0	110.0	44.0	9.0	7.0	10.0	3	10.3
M14	x	2.0	TRE34546GS		20.0	110.0	44.0	11.0	9.0	12.0	3	12.0
M16	x	2.0	TRE34606GS		20.0	110.0	44.0	12.0	9.0	12.0	3	14.0
M20	x	2.5	TRE34706GS		25.0	140.0	54.0	16.0	12.0	15.0	4	17.5

- DIN 371(M2~M10) and DIN 376(M12~M20)

◎ : Excellent ○ : Good

[illegible]