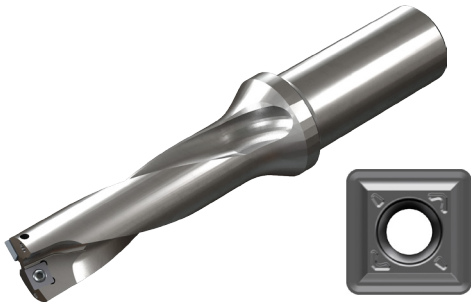
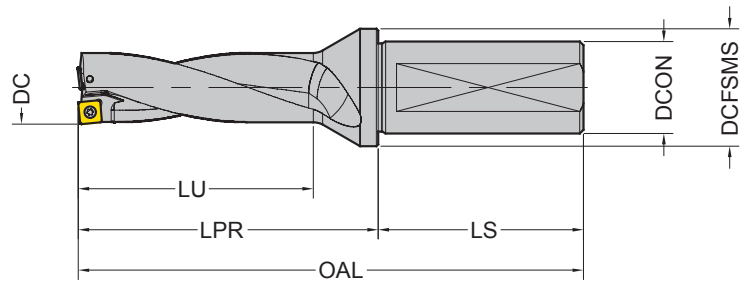


## Drilling - Drill Body

### SPMX Drill



4 Corner Insert Drill



SPMX 05  
SPMX 06

Screw : TP072043  
Screw : TP072252

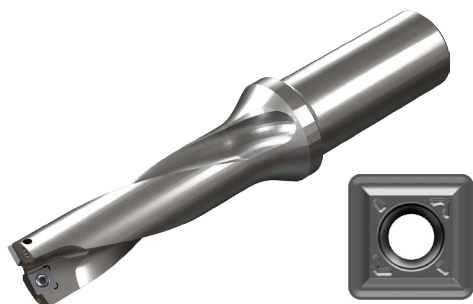
Wrench : TPWFTP07  
Wrench : TPWFTP07

### SPMX 05, 06 Drills (Φ13~21)

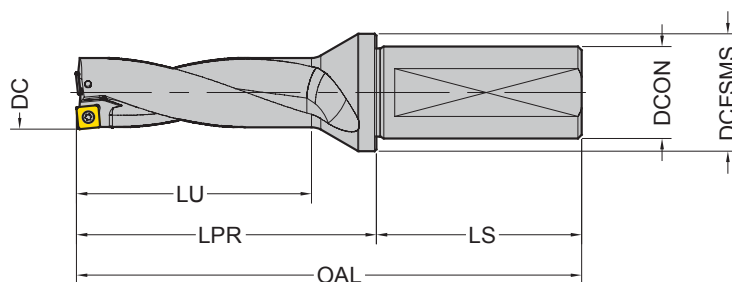
(mm)

EDP	Designation	DC	LU	LPR	OAL	DCON	LS	DCFSMS	Insert
37000001	YGSP2 - 13S20F026 - 05		26	44	94				
37000004	YGSP3 - 13S20F039 - 05	13	39	57	107	20	50	25	SPMX 05
37000007	YGSP5 - 13S20F065 - 05		65	83	133				
37000002	YGSP2 - 14S20F028 - 05		28	46	96				
37000005	YGSP3 - 14S20F042 - 05	14	42	60	110	20	50	25	SPMX 05
37000008	YGSP5 - 14S20F070 - 05		70	88	138				
37000003	YGSP2 - 15S20F030 - 05		30	48	98				
37000006	YGSP3 - 15S20F045 - 05	15	45	63	113	20	50	25	SPMX 05
37000009	YGSP5 - 15S20F075 - 05		75	93	143				
37000010	YGSP2 - 16S25F032 - 06		32	53	109				
37000016	YGSP3 - 16S25F048 - 06	16	48	69	125	25	56	32	SPMX 06
37000022	YGSP5 - 16S25F080 - 06		80	101	157				
37000011	YGSP2 - 17S25F034 - 06		34	55	111				
37000017	YGSP3 - 17S25F051 - 06	17	51	72	128	25	56	32	SPMX 06
37000023	YGSP5 - 17S25F085 - 06		85	106	162				
37000012	YGSP2 - 18S25F036 - 06		36	57	113				
37000018	YGSP3 - 18S25F054 - 06	18	54	75	131	25	56	32	SPMX 06
37000024	YGSP5 - 18S25F090 - 06		90	111	167				
37000013	YGSP2 - 19S25F038 - 06		38	59	115				
37000019	YGSP3 - 19S25F057 - 06	19	57	78	134	25	56	32	SPMX 06
37000025	YGSP5 - 19S25F095 - 06		95	116	172				
37000014	YGSP2 - 20S25F040 - 06		40	62	118				
37000020	YGSP3 - 20S25F060 - 06	20	60	82	138	25	56	32	SPMX 06
37000026	YGSP5 - 20S25F100 - 06		100	122	178				
37000015	YGSP2 - 21S25F042 - 06		42	64	120				
37000021	YGSP3 - 21S25F063 - 06	21	63	85	141	25	56	32	SPMX 06
37000027	YGSP5 - 21S25F105 - 06		105	127	183				

## Drilling - Drill Body SPMX Drill



4 Corner Insert Drill



SPMX 07

Screw : TP082564

Wrench : TPWFTP08

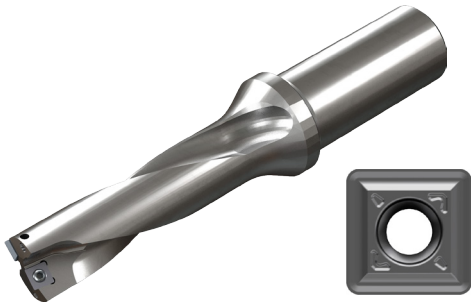
### SPMX 07 Drills (Φ22~27)

(mm)

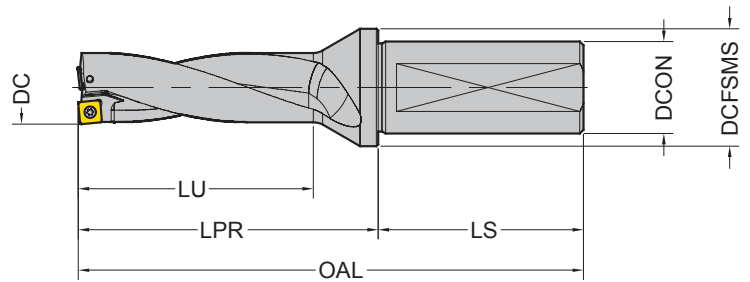
EDP	Designation	DC	LU	LPR	OAL	DCON	LS	DCFSMS	Insert
37000028	YGSP2 - 22S32F044 - 07		44	74	134				
37000034	YGSP3 - 22S32F066 - 07	22	66	96	156	32	60	45	SPMX 07
37000040	YGSP5 - 22S32F110 - 07		110	140	200				
37000029	YGSP2 - 23S32F046 - 07		46	76	136				
37000035	YGSP3 - 23S32F069 - 07	23	69	99	159	32	60	45	SPMX 07
37000041	YGSP5 - 23S32F115 - 07		115	145	205				
37000030	YGSP2 - 24S32F048 - 07		48	78	138				
37000036	YGSP3 - 24S32F072 - 07	24	72	102	162	32	60	45	SPMX 07
37000042	YGSP5 - 24S32F120 - 07		120	150	210				
37000031	YGSP2 - 25S32F050 - 07		50	80	140				
37000037	YGSP3 - 25S32F075 - 07	25	75	105	165	32	60	45	SPMX 07
37000043	YGSP5 - 25S32F125 - 07		125	155	215				
37000032	YGSP2 - 26S32F052 - 07		52	82	142				
37000038	YGSP3 - 26S32F078 - 07	26	78	108	168	32	60	45	SPMX 07
37000044	YGSP5 - 26S32F130 - 07		130	160	220				
37000033	YGSP2 - 27S32F054 - 07		54	84	144				
37000039	YGSP3 - 27S32F081 - 07	27	81	111	171	32	60	45	SPMX 07
37000045	YGSP5 - 27S32F135 - 07		135	165	225				

## Drilling - Drill Body

### SPMX Drill



4 Corner Insert Drill



SPMX 09

Screw : TP153588

Wrench : TPWFTP15

### SPMX 09 Drills (Φ28~33)

(mm)

EDP	Designation	DC	LU	LPR	OAL	DCON	LS	DCFSMS	Insert
37000046	YGSP2 - 28S32F056 - 09		56	86	146				
37000052	YGSP3 - 28S32F084 - 09	28	84	114	174	32	60	45	SPMX 09
37000058	YGSP5 - 28S32F140 - 09		140	170	230				
37000047	YGSP2 - 29S32F058 - 09		58	88	148				
37000053	YGSP3 - 29S32F087 - 09	29	87	117	177	32	60	45	SPMX 09
37000059	YGSP5 - 29S32F145 - 09		145	175	235				
37000048	YGSP2 - 30S32F060 - 09		60	91	151				
37000054	YGSP3 - 30S32F090 - 09	30	90	121	181	32	60	55	SPMX 09
37000060	YGSP5 - 30S32F150 - 09		150	181	241				
37000049	YGSP2 - 31S32F062 - 09		62	93	153				
37000055	YGSP3 - 31S32F093 - 09	31	93	124	184	32	60	55	SPMX 09
37000061	YGSP5 - 31S32F155 - 09		155	186	246				
37000050	YGSP2 - 32S32F064 - 09		64	95	155				
37000056	YGSP3 - 32S32F096 - 09	32	96	127	187	32	60	55	SPMX 09
37000062	YGSP5 - 32S32F160 - 09		160	191	251				
37000051	YGSP2 - 33S32F066 - 09		66	97	157				
37000057	YGSP3 - 33S32F099 - 09	33	99	130	190	32	60	55	SPMX 09
37000063	YGSP5 - 33S32F165 - 09		165	196	256				