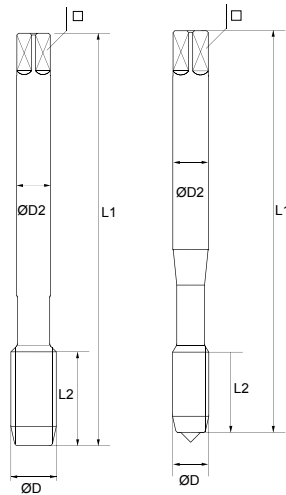


M

metric coarse thread / ISO DIN 13

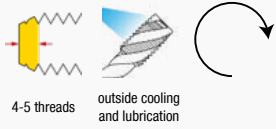
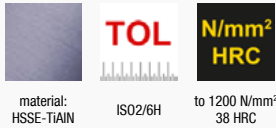
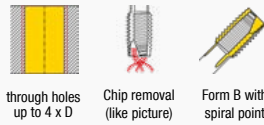
- ✓ Tap for machine use in through hole.
- ✓ The spiral point pushes the chips ahead.



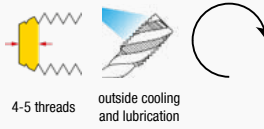
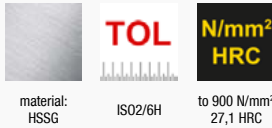
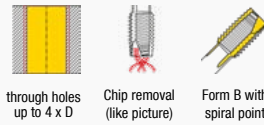
Shank: DIN 376

Shank: DIN 371

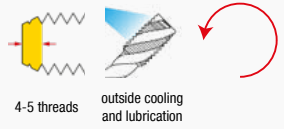
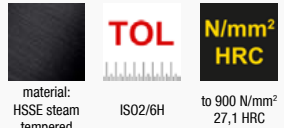
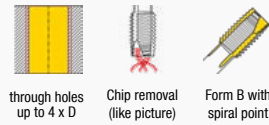
Machine Tap for universal use

UNITAP


Machine Tap for general use



Machine Tap for general use Left-hand thread



M	D1	D2	L1	L2	□	🔩	No.	€	No.	€	No.	€
DIN 371												
M 2 x 0,4	2,0	2,8	45	8	2,1	1,60	110403001	28,02	110401001	8,69		
M 2,2 x 0,45	2,2	2,8	45	8	2,1	1,75	110403002	31,13				
M 2,5 x 0,45	2,5	2,8	50	9	2,1	2,05	110403003	23,78	110401002	8,69		
M 3 x 0,5	3,0	3,5	56	11	2,7	2,50	110403004	18,17	110401003	6,60	110402001	13,83
M 3,5 x 0,6	3,5	4,0	56	13	3,0	2,90	110403005	21,53	110401004	7,33		
M 4 x 0,7	4,0	4,5	63	13	3,4	3,30	110403006	17,49	110401005	6,70	110402002	13,83
M 5 x 0,8	5,0	6,0	70	16	4,9	4,20	110403007	18,17	110401006	7,12	110402003	14,45
M 6 x 1,0	6,0	6,0	80	19	4,9	5,00	110403008	18,75	110401007	7,12	110402004	14,45
M 7 x 1,0	7,0	7,0	80	19	5,5	6,00			110401008	10,05	110402005	18,75
M 8 x 1,25	8,0	8,0	90	22	6,2	6,80	110403009	22,69	110401009	8,90	110402006	17,60
M 10 x 1,5	10,0	10,0	100	24	8,0	8,50	110403010	27,81	110401010	11,21	110402007	19,90
DIN 376												
M 3 x 0,5	3,0	2,2	56	11	-	2,50			110401011	7,12	110402008	13,83
M 4 x 0,7	4,0	2,8	63	13	2,1	3,30			110401012	7,12	110402009	13,83
M 5 x 0,8	5,0	3,5	70	16	2,7	4,20			110401013	7,75	110402010	14,45
M 6 x 1,0	6,0	4,5	80	19	3,4	5,00			110401014	7,75	110402011	14,45
M 8 x 1,25	8,0	6,0	90	22	4,9	6,80			110401015	9,53	110402012	17,60
M 10 x 1,5	10,0	7,0	100	24	5,5	8,50			110401016	11,42	110402013	19,90
M 12 x 1,75	12,0	9,0	110	29	7,0	10,20	110403011	33,71	110401017	13,41	110402014	25,03
M 14 x 2,0	14,0	11,0	110	30	9,0	12,00	110403012	48,78	110401018	16,97	110402015	31,74
M 16 x 2,0	16,0	12,0	110	32	9,0	14,00	110403013	61,14	110401019	19,27	110402016	36,76
M 18 x 2,5	18,0	14,0	125	34	11,0	15,50	110403014	77,21	110401020	27,76	110402017	49,96
M 20 x 2,5	20,0	16,0	140	34	12,0	17,50	110403015	91,77	110401021	35,82	110402018	70,70
M 22 x 2,5	22,0	18,0	140	34	14,5	19,50	110403016	118,23	110401022	46,50	110402019	77,92
M 24 x 3,0	24,0	18,0	160	38	14,5	21,00	110403017	124,73	110401023	49,02	110402020	84,21
M 27 x 3,0	27,0	20,0	160	38	16,0	24,00	110403018	199,02	110401024	81,69	110402021	138,25
M 30 x 3,5	30,0	22,0	180	45	18,0	26,50	110403019	240,94	110401025	84,21	110402022	144,54
M 33 x 3,5	33,0	25,0	180	50	20,0	29,50			110401026	118,14	110402023	196,91
M 36 x 4,0	36,0	28,0	200	56	22,0	32,00			110401027	192,30	110402024	328,87
M 39 x 4,0	39,0	32,0	200	60	24,0	35,00			110401028	247,60	110402025	412,66
M 42 x 4,5	42,0	32,0	200	60	24,0	37,50			110401029	289,07	110402026	490,17
M 45 x 4,5	45,0	36,0	220	65	29,0	40,50			110401030	326,78	110402027	540,44
M 48 x 5,0	48,0	36,0	250	70	29,0	43,00			110401031	358,20	110402028	597,00
M 52 x 5,0	52,0	40,0	250	70	32,0	47,00			110401032	437,38	110402029	706,97