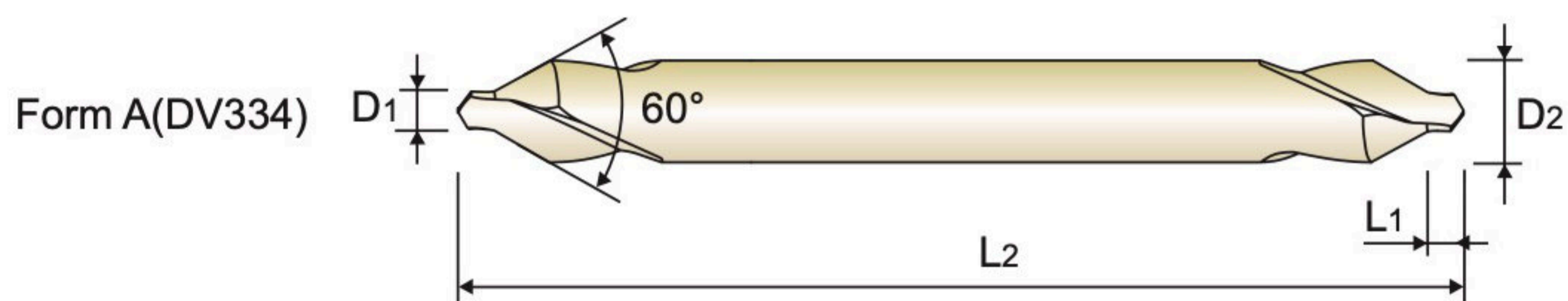




HSS-E, CENTER DRILLS EXTRA LONG / FORM A

- HSS-EX, ZENTRIERBOHRER / FORM A
- Forets HSS-EX à centrer / Forme A, série extra-longue
- PUNTE A CENTRARE PER TORNI IN HSS-EX / FORMA A



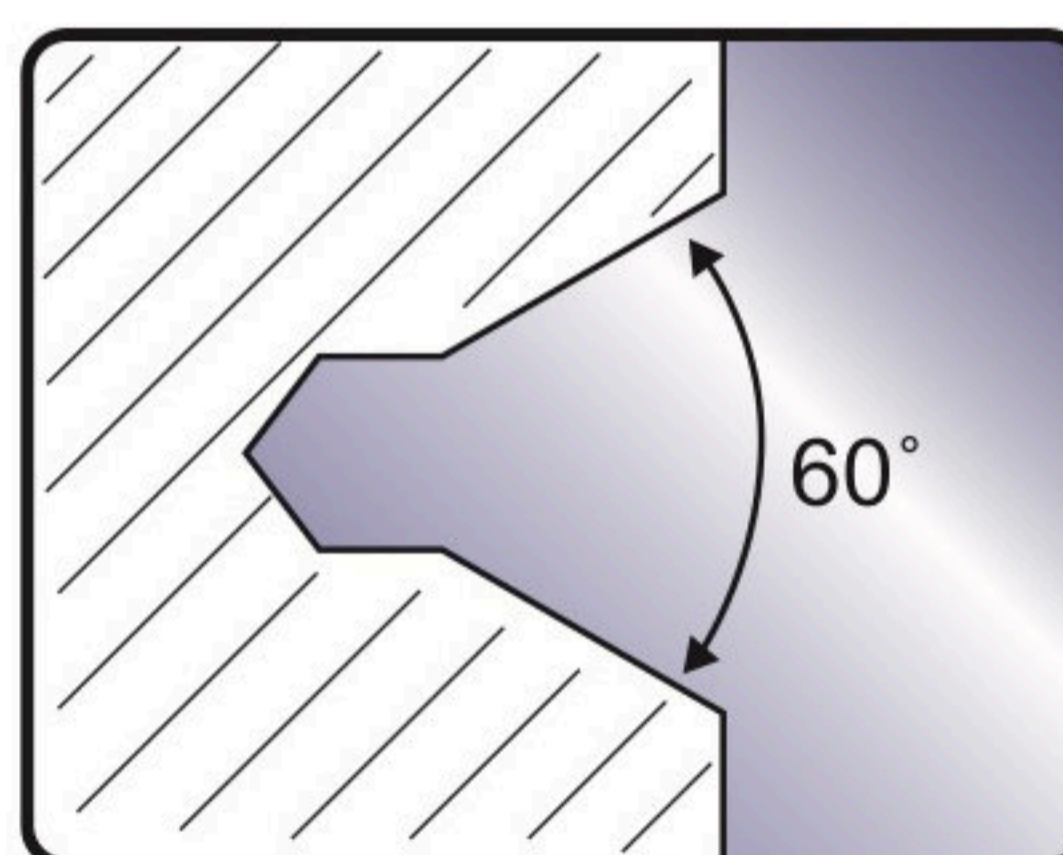
HSS-E
h8
k12
120°
Bright
p.A297

Plain Shank
 NC DRILL CHUCK & OTHER TOOL HOLDERS
 ER COLLET CHUCK

EXTRA LONG / FORM A (60°)

Unit : mm

EDP No.	Drill Diameter	Shank Diameter	Pilot Length	Overall Length
	D1	D2	L1	L2
DV334010	1.0	4	1.3	120
DV334016	1.6	5	2	120
DV334020	2.0	6	2.5	120
DV334025	2.5	8	3.1	120
DV334931	3.15	10	3.9	120
DV334040	4.0	12	5	120
DV334050	5.0	14	6.3	120



◎ : Excellent ○ : Good

ISO	P										M				K						
	Non-alloy steel					Low alloy steel					High alloyed steel, and tool steel			Stainless steel		Grey cast iron		Nodular cast iron		Malleable cast iron	
Material Description	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	
VDI 3323																					
HRc		13	25	28	32	10	29	32	38	15	35	15	23	10	10	26	3	25		21	
HB	125	190	250	270	300	180	275	300	350	200	325	200	240	180	180	260	160	250	130	230	
Recommended	◎	◎	○			◎	○					○			◎	○	○		○		
ISO	N										S						H				
Material Description	Aluminum-wrought alloy		Aluminum-cast, alloyed			Copper and Copper Alloys (Bronze / Brass)			Non Metallic Materials		Heat Resistant Super Alloys					Titanium Alloys		Hardened steel	Chilled Cast Iron	Hardened Cast Iron	
VDI 3323	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41
HRc											15	30	25	38	34	36	37	55	60	42	55
HB	60	100	75	90	130	110	90	100			200	280	250	350	320	400Rm	1050Rm	550	630	400	550
Recommended																					